

Liebert®

DSE[™] Packaged Solution Thermal Management System

Installer/User Guide 60-kW (15-ton) Capacity The information contained in this document is subject to change without notice and may not be suitable for all applications. While every precaution has been taken to ensure the accuracy and completeness of this document, Vertiv assumes no responsibility and disclaims all liability for damages resulting from use of this information or for any errors or omissions. Refer to other local practices or building codes as applicable for the correct methods, tools, and materials to be used in performing procedures not specifically described in this document.

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Technical Support Site

If you encounter any installation or operational issues with your product, check the pertinent section of this manual to see if the issue can be resolved by following outlined procedures. Visit https://www.VertivCo.com/en-us/support/ for additional assistance.

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1 IMPORTANT SAFETY INSTRUCTIONS

SAVE THESE INSTRUCTIONS

This manual contains important safety instructions that should be followed during the installation and maintenance of the Liebert[®] DP060. Read this manual thoroughly before attempting to install or operate this unit.

Only qualified personnel should move, install or service this equipment.

Adhere to all warnings, cautions, notices and installation, operating and safety instructions on the unit and in this manual. Follow all installation, operation and maintenance instructions and all applicable national and local building, electrical and plumbing codes.



WARNING! Arc flash and electric shock hazard. Open all local and remote electric power-supply disconnect switches, verify with a voltmeter that power is Off and wear appropriate, OSHA-approved personal protective equipment (PPE) per NFPA 70E before working within the electric control enclosure. Failure to comply can cause serious injury or death. Customer must provide earth ground to unit, per NEC, CEC and local codes, as applicable. Before proceeding with installation, read all instructions, verify that all the parts are included and check the nameplate to be sure the voltage matches available utility power. The Liebert[®] controller does not isolate power from the unit, even in the "Unit Off" mode. Some internal components require and receive power even during the "Unit Off" mode of the controller. The factory-supplied disconnect switch is on the exterior of the enclosure. The only way to ensure that there is NO voltage inside the unit is to install and open a remote disconnect switch. Refer to unit electrical schematic. Follow all local codes.

WARNING! Risk of electric shock. Can cause equipment damage, injury or death. Open all local and remote electric power supply disconnect switches and verify with a voltmeter that power is off before working within any electric connection enclosures. Service and maintenance work must be performed only by properly trained and qualified personnel and in accordance with applicable regulations and manufacturers' specifications. Opening or removing the covers to any equipment may expose personnel to lethal voltages within the unit even when it is apparently not operating and the input wiring is disconnected from the electrical source.

WARNING! Risk of electric shock. Can cause serious injury or death. Open all local and remote electric power supply disconnect switches and verify with a voltmeter that power is off before working within the component electric-connection enclosures. Fan-motor controls can maintain an electric charge for 10 minutes after power is disconnected. Wait 10 minutes after power is verified as off before working within the fan electric control/connection enclosures.



WARNING! Risk of over-pressurization of the refrigeration system. Can cause explosive discharge of high-pressure refrigerant, loss of refrigerant, environmental pollution, equipment damage, injury, or death. This unit contains fluids and gases under high pressure. Use extreme caution when charging the refrigerant system. Do not pressurize the system higher than the design pressure marked on the unit's nameplate.

WARNING! Risk of pressurized doors flying open or slamming closed suddenly. Can cause serious injury. Do not attempt to open doors while fans are running. Do not turn on fans with doors open. Before opening the door, open all local and remote electric power supply disconnect switches, verify with a voltmeter that power is off, and verify that all fans have stopped rotating. Do not leave unsecured objects in the fan's bay after any maintenance operation.



WARNING! Risk of contact with flying objects. Can cause serious injury or death. Do not leave unsecured objects or tools in the fan's bay after performing maintenance operations. Re-install all panels before starting up this unit after maintenance is performed.



WARNING! Risk of very heavy, 250-lb (113.4-kg) condenser fan modules and 125-lb (57-kg) evaporator fan modules dropping downward suddenly. Can cause injury or death. Support fan modules before removing mounting hardware. Use caution to keep body parts out of the fan modules pathway during repositioning. Only properly trained and qualified personnel should work on this equipment.



WARNING! Risk of improper moving. Can cause equipment damage, injury or death. Use only lifting equipment that is rated for the unit weight by an OSHA-certified rating organization. The center of gravity varies depending on the unit size and selected options. The slings must be equally spaced on either side of the center of gravity indicator.

Unit weights are listed in **Table 3.3** on page 17. Use the center of gravity indicators on the unit to determine the position of the slings.

WARNING! Risk of contact with high-speed rotating fan blades. Can cause serious injury or death. Open all local and remote electric power-supply disconnect switches, verify with a voltmeter that power is off, and verify that all fan blades have stopped rotating before working in the unit cabinet or on the fan assembly. If control voltage is applied, the fan motor can restart without warning after a power failure.



WARNING! Risk of improper wiring, piping, moving, lifting and handling. Can cause equipment damage, serious injury or death. Installation and service of this equipment should be done only by qualified personnel who have been specially-trained in the installation of air-conditioning equipment and who are wearing appropriate, OSHA-approved PPE.



WARNING! Risk of improper wire sizing/rating and loose electrical connections. Can cause overheated wire and electrical connection terminals resulting in smoke, fire, equipment and building damage, injury or death. Use correctly sized copper wire only and verify that all electrical connections are tight before turning power On. Check all electrical connections periodically and tighten as necessary.

CAUTION: Risk of contact with sharp edges, splinters, and exposed fasteners. Can cause injury. Only properly trained and qualified personnel wearing appropriate, OSHA-approved PPE should attempt to move, lift, remove packaging from or prepare the unit for installation.

CAUTION: Risk of contact with hot surfaces. Can cause injury. The compressor, refrigerant discharge lines, fan motor, and some electrical components are extremely hot during unit operation. Allow sufficient time for them to cool to a touch-safe temperature before working within the unit cabinet. Use extreme caution and wear appropriate, OSHA-approved PPE when working on or near hot components.



CAUTION: Risk of contact with hot surfaces. Can cause burn injury. The EC fans and electronics housing are extremely hot during operation. Allow sufficient time for them to cool to a touch-safe temperature before handling. Use extreme caution and wear appropriate, OSHA-approved PPE when replacing or performing maintenance on the EC fans.

CAUTION: Risk of improper moving, lifting and handling. Can cause equipment damage or injury. Only properly trained and qualified personnel should work on this equipment. Fan modules weigh in excess of weigh in excess of 125 lb (57 kg). Use proper lifting techniques and wear appropriate, OSHA-approved PPE to avoid injury and dropping the fan module during removal. Equipment used in handling/lifting, and/or installing the fan assembly must meet OSHA requirements. Use handling/lifting equipment rated for the weight of the fan assembly. Use ladders rated for the weight of the fan assembly and technicians if used during installation. Refer to handling/lifting, and/or installation equipment operating manual for manufacturer's safety requirements and operating procedures.

CAUTION: Risk of exposure to harmful noise levels. Can cause hearing injury or loss. Depending on the installation and operating conditions, a sound pressure level greater than 70 dB(A) may arise. Take appropriate technical safety measures. Operating personnel must wear appropriate, OSHA-approved PPE and observe all appropriate hearing-protection safety requirements.

NOTICE

Risk of improper power-supply connection. Can cause equipment damage and loss of warranty coverage.

Prior to connecting any equipment to a main or alternate power source (for example: back-up generator systems) for start-up, commissioning, testing, or normal operation, ensure that these sources are correctly adjusted to the nameplate voltage and frequency of all equipment to be connected. In general, power-source voltages should be stabilized and regulated to within ±10% of the load nameplate nominal voltage. Also, ensure that no three-phase sources are single-phased at any time.

NOTICE

Risk of oil contamination with water. Can cause equipment damage.

Liebert[®] DP060 systems require the use of POE (polyolester) oil. POE oil absorbs water at a much faster rate when exposed to air than previously used oils. Because water is the enemy of a reliable refrigeration system, extreme care must be used when opening systems during service. If water is absorbed into the POE oil, it will not be easily removed and will not be removed through the normal evacuation process. If the oil is too wet, it may require an oil change. POE oils also have a property that makes them act as a solvent in a refrigeration system. Maintaining system cleanliness is extremely important because the oil will tend to bring any foreign matter back to the compressor.

NOTICE

Risk of improper operation in high-humidity conditions. Can cause unit damage and water carryover.

The Liebert® DP060 operates only as a sensible cooling unit and does not provide dehumidification.

NOTE: The Liebert[®] cooling unit has a factory-installed high pressure safety switch in the high-side refrigerant circuit.

Agency Listed

Standard 60-Hz units are CSA Certified to the harmonized U.S. and Canadian product safety standard CSA C22.2 No 236/UL 1995 for "Heating and Cooling Equipment" and are marked with the CSA c-us logo.





2 NOMENCLATURE AND COMPONENTS

This section describes the configuration number for Liebert® DP060 units and components.

2.1 Liebert DSE060 Packaged Solution Configuration-number Nomenclature

The following tables describe each digit of the 40-digit DP060 configuration number. The 14-digit model number consists of the first 10 digits and last 4 digits of the configuration number.

Table 2.1 DSE060 Configuration-number Digits 1 to 10 Example
--

Configuration -number Digits 1 to 10 = first 10 digits of 14-digit model number									
1	2	3	4	5	6	7	8	9	10
D	Р	0	6	0	Т	Р	1	А	D

Table 2.2	DSE060	Configuration-	number De	etail Digits	11 to 21 E	xample
	202000	ooningaration		otan Bigito		/ annpio

Configuration-number Detail Digits 11 to 21										
11	12	13	14	15	16	17	18	19	20	21
0	2	0	8	1	6	L	D	В	0	Р

Table 2.3 DSE060 Configuration-number Detail Digits 22 to 36 Example

	Configuration-number Detail Digits 22 to 36													
22	23	24	25	26	27	28	29	30	31	32	33	34	35	36
0	А	А	1	0	0	0	0	0	0	0	0	0	0	0

Table 2.4 DSE060 Configuration-number

Digits 37 to 40 Example

Configuration -number Digits 37 to 40 = last 4 digits of 14-digit model number							
37	38	39	40				
#	#	#	А				

Table 2.5 DSE060 Packaged Solution Configuration-number Digit Definitions

Digit	Description						
Digits 1 and 2 = Product Family							
DP = Liebert® Pack	DP = Liebert® Packaged DSE						
Digit 3 to 5 = Cooling Capacity, kW							
Nominal sensible ca	Nominal sensible capacity, kW						
Digit 6 = Air Discharge							
T = Perimeter, top inlet/front supply							
Digit 7 = System Type							
P = Air-cooled, Eco	P = Air-cooled, EconoPhase ready						

Digit	Description							
Digit 8 = Air-flow (Fan Type)	Digit 8 = Air-flow (Fan Type)							
1 = EC plug fans	1 = EC plug fans							
Digit 9 = Power Supply								
A = 460 V / 3 ph / 60) Hz							
B = 575 V / 3 ph / 60	Hz							
C = 208 V / 3 ph / 60) Hz							
D = 230 V / 3 ph / 60) Hz							
Digit 10 = Cooling System								
D = Digital scroll, R-4	410A							
Digit 11 = Humidifier								
0 = None								
Digit 12 = Display								
2 = Liebert® iCOM H	ligh Definition							
Digit 13 = Options								
0 = None								
Digit 14 = Air Filter								
8 = MERV 8, 4-in.								
9 = MERV 11, 4-in.								
Digit 15 = Coil Option								
1 = Non-coated coils	s, evaporator and condenser							
Digit 16 = Enclosure Option								
6 = Standard color, p	bebble-gray							
Digit 17 = High-voltage option								
L = Locking disconr	nect							
6 = Dual disconnect with reversing starter								
Digit 18 = Option packages	Digit 18 = Option packages							
D = Low-voltage terminal package + Remote humidifier contact								
Digit 19 = Monitoring								
B = Base Comms & Connectivity								
Digit 20 = Sensors	Digit 20 = Sensors							
0 = None								
Digit 21 = Packaging								
P = Domestic								

Table 2.5 DSE060 Packaged Solution Configuration-number Digit Definitions (continued)



Digit	Description						
Digit 22 = Controls	Digit 22 = Controls						
0 = None							
S = Quick-start and	Capacitive buffer (contact the factory)						
Digit 23 =EconoPhase							
A = Standard capac	ity						
Digit 24 = Condenser Coil							
A = Standard ambie	nt condenser						
Digit 25 = 120-V Options							
1 = 120V Utility Pow	er, Customer-supplied						
T = 120-V utility pov	ver from main-unit power supply						
Digit 26 = Option							
0 = No power mete	r						
P = Power meter (C	Contact the factory)						
Digit 27 = Option							
0 = None							
Digit 28 = Option							
0 = None							
Digit 29 = Condensate Pump							
0 = None							
Digit 30 to 36							
0 = Placeholder							
Digit 37 to 39 = Factory Configuration Number							
Digit 40 = Configuration Code							
A = No SFA							
S = SFA							

Table 2.5 DSE060 Packaged Solution Configuration-number Digit Definitions (continued)

2.2 Component Location

The unit component locations are described in the submittal documents included in the Submittal Drawings on page 69.

The following table lists the relevant documents by number and title.

Table 2.6 Component-location Drawings

Document Number	Title
DPN004597	Component Location, Perimeter Unit

2.3 Air-flow Configurations

Table 2.7 Perimeter unit air-flow schematic and duct connection

Document Number	Title	
DPN004598	Airflow Schematic, Perimeter Unit	
DPN004599	Evaporator Ducting Dimensional Data	



3 PRE-INSTALLATION PREPARATION AND GUIDELINES

NOTE: Before installing unit, determine whether any building alterations are required to run wiring and ductwork. Follow all unit dimensional drawings and refer to the submittal engineering dimensional drawings of individual units for proper clearances.

Refer to DSE060 Packaged Solution Configuration-number Digit Definitions (continued) on page 11, and submittal drawings to determine the type of system being installed and anticipate building alterations and ductwork needed.

The unit and anchor dimensions are described in the submittal documents included in the Submittal Drawings on page 69.

- Verify that mounting surface/roof top is level, solid and sufficient to support the unit. See DP060 unit weights on page 17, for unit weights.
- Verify that the support structure for the unit (concrete or other type) has a flat, regular surface and is adequate to support the unit operating weight.
- Verify that adequate water-control/drain system is in place per local code. Refer to the appropriate submittal drawing, listed in Dimension Planning Drawings on the next page, for the condensate drain-line location and connection size.
- Verify that the high-voltage electric-supply lines are adequately sized based on the electrical specification on the unit's name plate and meet local code.
- Verify that the utility electric-supply lines (lights and outlet) are adequately sized and meet local code.
- Verify that all control and communication wiring are properly routed to the unit control panel and meet local code.
- Confirm that the conditioned space has a proper envelope and vapor barrier.
- Handle outside air and humidity control externally to the Liebert® DP060 unit. The DP060 does not control humidity and is not intended to handle outside air.
- Allow at least the minimum recommended clearances for maintenance and service. See the appropriate submittal documents for dimensions in Submittal Drawings on page 69
- Ensure that there is no obstruction when installing ductwork connections and transitions to minimize friction losses and turbulence.
- Verify that all duct joints are sealed to prevent air leakage or water penetration.

3.1 Planning Dimensions

The unit and anchor dimensions are described in the submittal documents included in the Submittal Drawings on page 69.

The following table lists the relevant documents by number and title.

Table 3.1 Dimension Planning Drawings

Document Number	Title	
DPN004600	Cabinet and Anchor Dimensional Data	
DPN004599	Evaporator Ducting Dimensional Data	
DPN004601	Condensate-drain Access and Location	
DPN004602	Evaporator Compartment Service Area	
DPN004756	Installation and Service Clearance for Multiple Units	

3.2 Connections and System Setup

3.2.1 Electrical Connections

• Three-phase electrical service is required for all models. Electrical service must conform to national and local electrical codes. See Electrical Field Connections on page 23, for the details.

3.2.2 Evaporator Condensate-drain Connection

Connect the condensate-drain line to an adequate water-drain system. See **3.2** above, for the connection on the unit. Observe the following requirements and **Figure 3.2** on page 16, when installing and routing the drain line:

- Insulate the field-supplied condensate-drain piping with heat trace so it will not freeze.
- The line must be the full size of the drain connection. The connection port is 3/4-in. pipe with CPVC 3/4-in. FPT fitting.
- Slope the drain line continuously away from the unit, and pitch the drain line a minimum of 1/8-in. (3.2-mm) per 1 ft (305 mm) toward the drain.
- The line must be made of a material that is suitable for draining water and be rigid enough that it does not sag between supports, which creates unintentional traps.
- The drain line must comply with all applicable codes.



Figure 3.1 Condensate Drain Location



ltem	Description
1	Condensate-drain connection



Figure 3.2 Correct and Incorrect condensate-drain line

Table 3.2 Evaporator Drain-line Figure Descriptions

Item	Description
1	Correct drain-line installation
2	Incorrect drain-line installation
3	DSE unit
4	Internal drain
5	External drain
6	Continuous downward slope
7	External trap. Do not trap externally.
8	External traps, although unintentional. Lines must be rigid enough not to bow over top of other objects.

3.3 Operating Conditions

The Liebert[®] DP060 must supply air to a conditioned space within the operating envelope that ASHRAE recommends for data centers. Operating the DP060 outside of this envelope can decrease equipment reliability. Refer to ASHRAE's publication, "Thermal Guidelines for Data Processing Environments."



3.3.1 Cooling

The recommended maximum return-air temperature is 105°F (40°C) and maximum dew point is 59°F (15°C). The recommended minimum return-air temperature setpoint Dry Bulb is 85°F (29°C).

Operating outside this envelope can decrease equipment reliability.

NOTE: If running in supply-air control, the minimum supply-air setpoint is 68°F (20°C), and the maximum supply air temperature is 80°F (27°C).

NOTE: When running above 77°F (25°C) supply air temperature, the superheat readings on the refrigeration circuits may be higher than 7.2°F (–14°C). The EEVs will run out of stroke and limit mass flow, which will result in higher than normal superheat.

3.4 Unit Weights

Table 3.3 DP060 unit weights

Model	Weight, lb (kg)
DP060 Perimeter	5,500 (2,495)

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4 EQUIPMENT INSPECTION AND HANDLING

SAFETY INFORMATION



WARNING! Risk of improper moving. Can cause equipment damage, injury or death. Use only lifting equipment that is rated for the unit weight by an OSHA-certified rating organization. The center of gravity varies depending on the unit size and selected options. The slings must be equally spaced on either side of the center of gravity indicator. Unit weights are listed in DP060 unit weights on page 17.



CAUTION: Risk of contact with sharp edges, splinters, and exposed fasteners. Can cause injury. Only properly trained and qualified personnel wearing appropriate, OSHA-approved PPE should attempt to move, lift, remove packaging from or prepare the unit for installation.

- Carefully inspect all items for visible or concealed damage.
- Report damage immediately to the carrier and file a damage claim with a copy sent to Vertiv or to your sales representative.
- Always refer to the location of the center-of-gravity indicators when lifting the unit, see Centerof-Gravity Indicators on the next page.

Equipment Recommended for Handling the Unit:

- Lift beam
- Slings
- Spreader bars
- Shims and blocks

Figure 4.1 Center-of-Gravity Indicators



ltem	Description
1	Center-of-gravity marker

4.1 Rigging to Lift the Unit

See Lugs to attach rigging to a perimeter-unit configuration on the facing page, for the location of the lifting lugs on the unit, and use spreader bars and/or shimmed blocks to prevent damage to the unit.

- Unit must remain level when lifted to prevent damage to internal equipment.
- Do not place unit directly on the ground. If the unit must be set down, use shims or blocks for leveling and to keep unit off the ground.

Before lifting or moving, clear the area of all unnecessary personnel. Clear the area of any debris and unrelated tools or foreign objects.







ltem	Description
1	Lugs to attach rigging. Typical both sides.

4.2 Using Forklift to Install the Unpackaged Unit

The forklift must be rated for at least 5,500 lb (2495 kg) and the fork length can be no less than 8 ft (2.4 m). See Typical Center Line of Fork Pockets on the next page, for the location of fork pockets. The unit can be lifted from either side.

Place protective material between the fork mast and unit to prevent external damage to the unit.



Figure 4.3 Typical Center Line of Fork Pockets



5 ELECTRICAL FIELD CONNECTIONS

Three-phase electrical service is required for all models. Electrical service must conform to national and local electrical codes. Refer to equipment nameplate regarding wire size and circuit protection requirements. Refer to the appropriate submittal drawing, listed in Electrical Field-connection Drawings on page 25, for electrical service entrances into unit

A manual electrical disconnect switch should be installed in accordance with local codes and distribution system. Consult local codes for external disconnect requirements.

WARNING! Arc flash and electric shock hazard. Open all local and remote electric power-supply disconnect switches, verify with a voltmeter that power is Off and wear appropriate, OSHA-approved personal protective equipment (PPE) per NFPA 70E before working within the electric control enclosure. Failure to comply can cause serious injury or death. Customer must provide earth ground to unit, per NEC, CEC and local codes, as applicable. Before proceeding with installation, read all instructions, verify that all the parts are included and check the nameplate to be sure the voltage matches available utility power. The Liebert® controller does not isolate power from the unit, even in the "Unit Off" mode. Some internal components require and receive power even during the "Unit Off" mode of the controller. The factory-supplied disconnect switch is on the exterior of the enclosure. The only way to ensure that there is NO voltage inside the unit is to install and open a remote disconnect switch. Refer to unit electrical schematic. Follow all local codes.

WARNING! Risk of electric shock. Can cause equipment damage, injury or death. Open all local and remote electric power supply disconnect switches and verify with a voltmeter that power is off before working within any electric connection enclosures. Service and maintenance work must be performed only by properly trained and qualified personnel and in accordance with applicable regulations and manufacturers' specifications. Opening or removing the covers to any equipment may expose personnel to lethal voltages within the unit even when it is apparently not operating and the input wiring is disconnected from the electrical source.

WARNING! Risk of improper wire sizing/rating and loose electrical connections. Can cause overheated wire and electrical connection terminals resulting in smoke, fire, equipment and building damage, injury or death. Use correctly sized copper wire only and verify that all electrical connections are tight before turning power On. Check all electrical connections periodically and tighten as necessary.



WARNING! Risk of wiring damage, short circuits and electric shock. Can cause overheated wiring, smoke, fire, activation of fire suppression systems and EMS personnel and equipment, building and equipment damage, injury or death. Insert CSA certified or UL listed bushings into holes and or knockouts used to route wiring through metal panels to protect the wire insulation from contact with sheet metal edges.

NOTICE

Risk of improper power-supply connection. Can cause equipment damage and loss of warranty coverage.

Prior to connecting any equipment to a main or alternate power source (for example: back-up generator systems) for start-up, commissioning, testing, or normal operation, ensure that these sources are correctly adjusted to the nameplate voltage and frequency of all equipment to be connected. In general, power-source voltages should be stabilized and regulated to within ±10% of the load nameplate nominal voltage. Also, ensure that no three-phase sources are single-phased at any time.

NOTICE

Risk of improper electrical connection of three-phase input power. Can cause backward compressor rotation and unit damage. Service technicians should use a gauge set on the system during the initial start up to verify that the three-phase power is connected properly. The EC fans are not a reliable indicator of proper connection. The blowers will rotate the same direction, regardless of the three-phase power input. Three-phase power must be connected to the unit line voltage terminals in the proper sequence so that the compressors rotate in the proper direction. Incoming power must be properly phased to prevent compressors from running backward. We recommend checking the unit's phasing with proper instrumentation to ensure that power connections were made correctly. We also recommend verifying discharge and suction pressures during start up to ensure that the compressors are running in the correct direction.

NOTICE

Risk of improper electrical supply connection. Can cause equipment damage. See transformer label for primary tap connections. Installer will need to change transformer primary taps if applied unit voltage is other than pre-wired tap voltage.

NOTE: Seal openings around electrical connection to prevent water leakage. Connections must be water-tight. Failure to do so risks damage to the outdoor unit.

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The unit requires two separate power-supply connections:

- A 3-phase; 208-V, 230-V, 460-V. or 575-V; 60-Hz, power supply to the DP060 unit electrical enclosure.
- A separate 120-V power feed to the unit electrical enclosure (for light switches/convenience outlet).

Unit Voltage Rating	Total system with standard ambient condenser:	without 120-V transformer	with 120-V transformer
	FLA	70.1	76.4
208 V, 3 ph, 60 Hz	WSA	84.4	90.6
	OPD	125	125
	FLA	66.9	79.4
230 V, 3 ph, 60 Hz	WSA	79.8	92.3
	OPD	125	125
	FLA	33.2	39.4
460 V, 3 ph, 60 Hz	WSA	39.6	45.8
	OPD	60	60
	FLA	27.5	33.8
575 V, 3 ph, 60 Hz	WSA	33.0	39.3
	OPD	50	60

Table 5.1 Electrical Data—DP060, 60 Hz

The electrical connections are described in the submittal documents included in the Submittal Drawings on page 69. After all unit wiring is complete, you can use the iCOM control to set operating setpoints. See the *Liebert® iCOM User Guide*, SL-31075.

The following table lists the relevant documents by number and title.

Table 5.2	Electrical	Field-connection	Drawings
-----------	------------	-------------------------	----------

Document Number	Title	
DPN004587	Electrical Connections Enclosure, Dual power input	
DPN004732	Electrical Connections Enclosure, Single power input	
DPN004591	Evaporator Electrical Panel component definitions and locations	
DPN004350	Liebert® iCOM Unit-mounted Display	
DPN000960	Liebert® iCOM Remote temperature and humidity sensor	
DPN003144	Liebert® iCOM Service bracket	
Unit-to-Unit Networking		
DPN004351	Liebert® iCOM Unit-to-unit Network Connections	

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6 CHECKLIST FOR COMPLETED INSTALLATION

6.1 Moving and Placing Equipment

- 1. Unpack and check received material.
- 2. Proper clearance for service access has been maintained around the equipment.
- 3. Equipment is level and mounting fasteners are tight.
- 4. Proper condensate-drain system is in place.

6.2 Electrical Installation Checks

- 1. Supply voltage and phase matches equipment nameplate.
- 2. Power wiring connections completed to the disconnect switch.
- 3. Power line circuit breakers or fuses have proper ratings for equipment installed.
- 4. All internal and external high- and low-voltage wiring connections are tight.
- 5. Confirm that unit is properly grounded to an earth ground.
- 6. Control transformer setting matches incoming power.
- 7. Electrical service conforms to national and local codes.
- 8. Confirm that power-wiring connections to the utility box are completed.

6.3 Other Installation Checks

- 1. Ducting complete.
- 2. Confirm ducting is attached to unit and building structure, and any openings around supplyand return-duct connections are sealed.
- 3. Filters installed.
- 4. Check fasteners that secure evaporator-fan motors—some may have become loose during shipment.
- 5. Check blowers and compressor for proper rotation.
- 6. Drain line connected, not obstructed, and pitched per local code.
- 7. All fans are free of debris.
- 8. Seal openings around electrical connections and make sure that the seals are water-tight.
- 9. Installation materials and tools have been removed from equipment (literature, shipping materials, construction materials, tools, etc.).
- 10. Check for refrigerant leaks.
- 11. Make sure heat load is available during initial start-up. Consult factory for assistance.

6.4 BMS and Sensor Installation Checks

- 1. CAT5 cables are installed from each unit and the network switch, and all cables have RJ45 jacks on each end.
- 2. The network switch/Liebert® vNSA panel (if present) is installed and powered.
- 3. Confirm the static-pressure-sensor transducer (if present) is installed in the room and wired back to the DP060 unit
- 4. Confirm the supply-air sensor is installed in the best location possible to obtain a temperature reading representative of the supply air in the duct or plenum serviced by the unit and that the sensor is wired back to the unit control panel.
- 5. All remote and 2T rack sensors (if present) are installed and wired using CANBUS cables.



7 INITIAL START-UP CHECKS AND COMMISSIONING PROCEDURE FOR WARRANTY INSPECTION

WARNING! Arc flash and electric shock hazard. Open all local and remote electric power-supply disconnect switches, verify with a voltmeter that power is Off and wear appropriate, OSHA-approved personal protective equipment (PPE) per NFPA 70E before working within the electric control enclosure. Failure to comply can cause serious injury or death. Customer must provide earth ground to unit, per NEC, CEC and local codes, as applicable. Before proceeding with installation, read all instructions, verify that all the parts are included and check the nameplate to be sure the voltage matches available utility power. The Liebert® controller does not isolate power from the unit, even in the "Unit Off" mode. Some internal components require and receive power even during the "Unit Off" mode of the controller. The factory-supplied disconnect switch is on the exterior of the enclosure. The only way to ensure that there is NO voltage inside the unit is to install and open a remote disconnect switch. Refer to unit electrical schematic. Follow all local codes.

WARNING! Risk of improper wiring, piping, moving, lifting and handling. Can cause equipment damage, serious injury or death. Installation and service of this equipment should be done only by qualified personnel who have been specially-trained in the installation of air-conditioning equipment and who are wearing appropriate, OSHA-approved PPE.

NOTICE

Risk of improper electrical connection of three-phase input power. Can cause backward compressor rotation and unit damage. Service technicians should use a gauge set on the system during the initial start up to verify that the three-phase power is connected properly. The EC fans are not a reliable indicator of proper connection. The blowers will rotate the same direction, regardless of the three-phase power input. Three-phase power must be connected to the unit line voltage terminals in the proper sequence so that the compressors rotate in the proper direction. Incoming power must be properly phased to prevent compressors from running backward. We recommend checking the unit's phasing with proper instrumentation to ensure that power connections were made correctly. We also recommend verifying discharge and suction pressures during start up to ensure that the compressors are running in the correct direction.

- Confirm that all items on Checklist for Completed Installation on page 27 have been done.
- Locate "Liebert® DP060 Warranty Inspection Check Sheet" in the unit's electric panel.
- Complete "Liebert® DP060 Warranty Inspection Check Sheet" during start-up.
- Forward the completed "Liebert® DP060 Warranty Inspection Check Sheet" to your local sales office. This information must be completed and forwarded to validate warranty.
- Contact your local sales representative or technical support if you have any questions or problems during unit start-up and commissioning. Visit https://www.vertivco.com/en-us/support/ or call 1-800-543-2778 for contacts.

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8 MAINTENANCE

WARNING! Arc flash and electric shock hazard. Open all local and remote electric power-supply disconnect switches, verify with a voltmeter that power is Off and wear appropriate, OSHA-approved personal protective equipment (PPE) per NFPA 70E before working within the electric control enclosure. Failure to comply can cause serious injury or death. Customer must provide earth ground to unit, per NEC, CEC and local codes, as applicable. Before proceeding with installation, read all instructions, verify that all the parts are included and check the nameplate to be sure the voltage matches available utility power. The Liebert® controller does not isolate power from the unit, even in the "Unit Off" mode. Some internal components require and receive power even during the "Unit Off" mode of the controller. The factory-supplied disconnect switch is on the exterior of the enclosure. The only way to ensure that there is NO voltage inside the unit is to install and open a remote disconnect switch. Refer to unit electrical schematic. Follow all local codes.

WARNING! Risk of electric shock. Can cause equipment damage, injury or death. Open all local and remote electric power supply disconnect switches and verify with a voltmeter that power is off before working within any electric connection enclosures. Service and maintenance work must be performed only by properly trained and qualified personnel and in accordance with applicable regulations and manufacturers' specifications. Opening or removing the covers to any equipment may expose personnel to lethal voltages within the unit even when it is apparently not operating and the input wiring is disconnected from the electrical source.

WARNING! Risk of improper wiring, piping, moving, lifting and handling. Can cause equipment damage, serious injury or death. Installation and service of this equipment should be done only by qualified personnel who have been specially-trained in the installation of air-conditioning equipment and who are wearing appropriate, OSHA-approved PPE.

The Liebert[®] DP060 Packaged Solution is a single component in the facility heat-removal system. Proper application and maintenance of the entire system is critical to the life and reliability of the thermal-management units.

- Good maintenance practices are essential to minimizing operation costs and maximizing product life.
- Read and follow monthly and semi-annual maintenance schedules included in this manual. These MINIMUM maintenance intervals may need to be more frequent based on site-specific conditions.
- See the Liebert®iCOM[™] user manual, SL-31075, available at www.vertivco.com, for instructions on using the controller to predict some service maintenance intervals.
- We recommend the use of trained and authorized service personnel, extended service contracts and factory-specified replacement parts. Contact your Vertiv sales representative.

8.1 Service/Maintenance Access to the Evaporator Compartment

The evaporator section includes access doors that swing inward on both sides to allow access for maintenance on components within the evaporator compartment.

For the location of components that require maintenance, see the appropriate pages of the submittal drawing DPN004597 included in the Submittal Drawings on page 69. Plan access through at least one door to allow for removal of evaportor coil. See notes on DPN004602 for recommended clearance.

NOTICE

Risk of equipment damage. The evaporator access panel cannot be opened while the exterior man door is closed.

CAUTION: Risk of low-hanging panels. Can cause injury or equipment damage. Wear appropriate, OSHA-approved PPE when entering and working within the enclosure.

8.2 Filters

NOTICE

Risk of improper filter installation. Can cause filter collapse and airflow reduction.

Pleat direction is non-standard. Use only short-pleat filters (see Proper filter pleat direction). Long-pleat filters are subject to collapse at high airflows.

To maximize the performance and reliability of the equipment, use only Vertiv filters. Contact your Vertiv representative to order replacement filters.

Verify that filters are installed and positioned so the air-flow direction marked on the filter is the same direction as unit air flow.

		Number of Filters
Unit Size Filter Size, Width x L	Filter Size, Width x Length, in. (mm)	4 in. (102 mm) Filter Option, MERV 8, MERV 11 or MERV 13
DP060	25 x 16 (635 x 406)	1
DF000	25 x 20 (635 x 508)	2

Table 8.1 Filter Quantities

8.2.1 Filter-replacement

- 1. Disconnect power from the unit.
- 2. Open the front access panel, locate the filter above the electric panel, and slide the filter out the front of the unit.
- 3. Replace with new filter—install the filter in the proper direction of the airflow.
- Test the operation of the filter clog switch. The unit panels must be in place and closed to find this point.



- 5. Start the blower and turn the switch counterclockwise until the alarm is energized.
- 6. Turn the adjusting knob one turn clockwise or to the desired filter change point.

Figure 8.1 Proper filter pleat direction



ltem	Description
1	Short pleat construction
2	Long pleat construction

8.3 Evaporator Blower Drive System—EC Fans

WARNING! Risk of electric shock. Can cause serious injury or death. Open all local and remote electric power-supply disconnect switches and verify with a voltmeter that power is off before opening the fan motor electric-connection enclosure. Use only fully-trained and qualified HVAC technicians to replace or perform maintenance on the fans.



CAUTION: Risk of contact with hot surfaces. Can cause burn injury. The EC fans and electronics housing are extremely hot during operation. Allow sufficient time for them to cool to a touch-safe temperature before handling. Use extreme caution and wear appropriate, OSHA-approved PPE when replacing or performing maintenance on the EC fans.

CAUTION: Risk of improper moving, lifting and handling. Can cause equipment damage or injury. Only properly trained and qualified personnel should work on this equipment. Fan modules weigh in excess of weigh in excess of 125 lb (57 kg). Use proper lifting techniques and wear appropriate, OSHA-approved PPE to avoid injury and dropping the fan module during removal. Equipment used in handling/lifting, and/or installing the fan assembly must meet OSHA requirements. Use handling/lifting equipment rated for the weight of the fan assembly. Use ladders rated for the weight of the fan assembly and technicians if used during installation. Refer to handling/lifting, and/or installation equipment operating manual for manufacturer's safety requirements and operating procedures.

NOTICE

Risk of improper power-supply connection. Can cause equipment damage and loss of warranty coverage.

Prior to connecting any equipment to a main or alternate power source (for example: back-up generator systems) for start-up, commissioning, testing, or normal operation, ensure that these sources are correctly adjusted to the nameplate voltage and frequency of all equipment to be connected. In general, power-source voltages should be stabilized and regulated to within ±10% of the load nameplate nominal voltage. Also, ensure that no three-phase sources are single-phased at any time.

NOTICE

Risk of improper installation. Can cause equipment damage.

Only a properly trained and qualified technician should install or open this motor.

Use 60/75°C Class 1 copper wire only.

8.3.1 Protective Features

Monitoring functions protect the motor against overtemperature of electronics, overtemperature of motor and incorrect rotor position detection. With any of these failures, an alarm will display through the Liebert[®] iCOM controller and the motor stops electronically. There is no automatic restart. The power must be switched off for a minimum of 20 seconds once the motor is at a standstill.



The motor also provides locked rotor protection, undervoltage/phase failure detection and motor current limitation. These conditions will display an alarm through the Liebert® iCOM.

8.3.2 Fan Impellers and Bearings Maintenance

Fan impellers should be periodically inspected and any debris removed. Check to ensure that the impellers can rotate freely and that the fan guards are still properly mounted for sufficient protection against accidentally contacting the impeller. Bearings used on the units are maintenance-free. Consult the factory for more information.

8.3.3 Fan Assembly Troubleshooting

Any safety hazards stemming from the device must be re-evaluated once it is installed in the end device.

Do not make any modifications, additions or conversions to the fan assembly without the approval of Vertiv.



WARNING! Risk of electric shock. Can cause serious injury or death. Open all local and remote electric power-supply disconnect switches and verify with a voltmeter that power is off before opening the fan motor electric-connection enclosure. Use only fully-trained and qualified HVAC technicians to replace or perform maintenance on the fans.



WARNING! Risk of contact with high-speed rotating fan blades. Can cause serious injury or death. Open all local and remote electric power-supply disconnect switches, verify with a voltmeter that power is off, and verify that all fan blades have stopped rotating before working in the unit cabinet or on the fan assembly. If control voltage is applied, the fan motor can restart without warning after a power failure.

CAUTION: Risk of exposure to harmful noise levels. Can cause hearing injury or loss. Depending on the installation and operating conditions, a sound pressure level greater than 70 dB(A) may arise. Take appropriate technical safety measures. Operating personnel must wear appropriate, OSHA-approved PPE and observe all appropriate hearing-protection safety requirements.

CAUTION: Risk of contact with hot surfaces. Can cause injury. The compressor, refrigerant discharge lines, fan motor, and some electrical components are extremely hot during unit operation. Allow sufficient time for them to cool to a touch-safe temperature before working within the unit cabinet. Use extreme caution and wear appropriate, OSHA-approved PPE when working on or near hot components.

NOTICE

Risk of improper power-supply connection. Can cause equipment damage and loss of warranty coverage.

Prior to connecting any equipment to a main or alternate power source (for example: back-up generator systems) for start-up, commissioning, testing, or normal operation, ensure that these sources are correctly adjusted to the nameplate voltage and frequency of all equipment to be connected. In general, power-source voltages should be stabilized and regulated to within ±10% of the load nameplate nominal voltage. Also, ensure that no three-phase sources are single-phased at any time.

NOTE: Do not assume that the fan blades will not start to spin. If the motor is in a fault condition, it will safely shut down. Once the fault condition is cleared, there are certain conditions in which the motor will automatically resume operation.

EC-fan Fault Conditions

Fault Condition	Reset Trigger	Description
Phase Failure	Automatic	One phase is missing. In this case the motor will come to a stop and then automatically restart when all phases are present.
Locked/Blocked Rotor	Automatic	The rotor is blocked. Once the locking mechanism has been removed, the motor will automatically restart.
Hall Effect Sensor Error	Manual (Mains/Software)	The Hall Effect Sensor is used to monitor fan speed. If there is a hall sensor communication failure with the electronics, the motor will stop. In this case there has to be a manual restart (either with the mains power or software).
Motor Over Temperature	Manual (Mains/Software)	The motor will stop in the event there is a motor over temperature condition. In this case there has to be a manual restart (either with the mains power or software).
Electronics Over Temperature	Manual (Mains/Software)	The motor will stop in the event there is an electronics over temperature condition. In this case there has to be a manual restart (either with the mains power or software).
Line Under-Voltage	Automatic	Once the line voltage returns within permitted operating range, the fan will automatically restart.

Table 8.2 EC-fan Fault Conditions


EC-fan High-voltage Tests

- 1. Check Fuses. If fuses are okay, perform the following:
 - Check all connections.
 - Make sure connections are on the wire strand and not on the wire insulation.
 - Cycle Power. Disconnect mains voltage to power down the motor and then re-apply power.
 - Check mains voltage at each phase (phase to ground) at the KL1 connector. Confirm phase failure not present.
 - Check that the voltage is within the acceptable voltage range at the KL1 connector. Confirm line under-voltage is not present.
- 2. Check Fuses. If fuses are blown, perform the following:
 - Check resistances across the phases at the KL1 connector and note them in the following table.

NOTE: Power wires must be removed from the motor for resistance test.

L1-L2	Ohm
L2 - L3	Ohm
L1-L3	Ohm

- Resistances should be similar for all 3 readings.
- Resistance readings should be greater than 2 Ohm.
 - Check all connections. Make sure connections are on the wire strand and not on the wire insulation.
 - Replace Fuses.
 - Check mains voltage at each phase (phase to ground) at the KL1 connector. Confirms phase failure not present.



• Check that the voltage is within the acceptable voltage range at the KL1 connector. Confirms line under-voltage is not present.

EC-fan Low-voltage Tests

• Check control input at the KL3 connector (Ain1U to GND). Confirm that there is a control voltage present at the KL3 connector.

NOTE: Use the GND in the KL3 connector. Do not connect the control ground to the PE in KL1!

• Check +10 V output on KL3 connector (between +10 V and GND).

	1	RSA		8	OR	1	RSA	Din 2	8
	2	RSB	+10V	9	-	2	RSB	Din 3	9
_	3	GND	Ain 1U	10	_	3	GND	GND	10
KL 3	4			11	KL 3	4	Ain 1 U	Ain 2 U	11
ũ	5			12		5	+ 10 V	+ 20 V	12
	6			13		6	Ain 11	Ain 2 I	13
	7			14		7	Din 1	Aout	14

EC-fan Alarm Contact Tests

Check the alarm contact at KL2 to determine if there are any fault conditions present.



Condition	No Fault Condition	Fault Condition
NO-COM	Open	Closed
NC-COM	Closed	Open

NOTE: The table refers to conditions while the motor is actively energized. When the motor is deenergized, it will be in a fault condition.

• Check EC Control to determine the fault condition.



8.3.4 Removing Evaporator EC Fans

The EC fan in Liebert® DP060 units can be removed for easier maintenance or for replacement.



WARNING! Risk of electric shock and contact with high speed rotating fan blades! Can cause injury or death! Open all local and remote electric power supply disconnect switches, verify with a voltmeter that power is off, and verify that fan blades have stopped rotating before working within the unit cabinet.



WARNING! Risk of extremely heavy fan modules dropping downward suddenly. Can cause injury or death. Evaporator fan modules weigh in excess of 125-lb (56.7-kg) each. Support fan modules before removing mounting hardware. Use caution to keep body parts out of fan module pathway of movement during removal. Only properly trained and qualified personnel should work on this equipment.

Read these instructions and unit labeling before removing fan modules.

Hardware and Tools Required

- 1/2" hex socket and wrench
- Cable tie cutter
- Field-supplied fan removal device capable of supporting fan assembly weight

To remove an EC fan module:

1. Remove middle and bottom panels from the front of the evaporator unit located inside the side-access door.

- 2. Insert a field-supplied fan-removal device securely on the front and rear frame channels under the fan module as shown in **Figure 8.3** on the facing page.
 - A suitable fan-removal device is two lengths of rigid material that is 4 inches (100 mm) wide and strong enough to support the weight of the fan module.
- 3. Remove hardware, Figure 8.2 below, and save it for re-installation.





Item	Description
1	1/2-in. (13-mm) Hex-head bolts (typical both sides)
2	Fan deck
3	Wiring loop



- 4. Disconnect high-voltage and low-voltage fan-motor wiring from the fan-motor electric component inside the electric panel. Cut cable ties as needed.
- 5. Using the removal device shown inserted in **Figure 8.3** below, slide the fan module out through the front of the evaporator unit.
- 6. To reinstall the fan module, reverse these steps. Remove the field-supplied fan-removal device before resuming operation.

NOTE: Refer to the unit's electrical schematic for specific wire-attachment points.

Figure 8.3 Slide EC fan out of the unit



ltem	Description
1	Rear frame channel (right-side panel not shown)
2	Front channel
3	Fan-removal devices

8.4 Electronic Expansion Valve (EEV) Maintenance

The EEV controls superheat through the Liebert® iCOM™ controls by actively measuring suction pressure via a transducer attached to the suction-line rotalock and suction temperature via a thermister strapped to the suction line. The EEV actively adjusts the orifice size and resulting mass flow of refrigerant to maintain the superheat setpoint (set in Liebert® iCOM). The EEV is used in place of the standard thermal expansion valve (TXV).

WARNING! Risk of electric shock. Can cause serious injury or death. The Liebert® iCOM microprocessor does not isolate power from the unit, even in the "Unit Off" mode. Some internal components require and receive power even during the "unit off" mode of the Liebert® iCOM control. Open all local and remote electric power disconnect switches and verify with a voltmeter that power is Off before working on any component of the system.

NOTE: Intermittent loss of subcooling may result in EEV/superheat instability.

8.5 Compressor Maintenance

8.5.1 Compressor Oil

NOTICE

Risk of improper compressor lubrication. Can cause compressor and refrigerant system damage.

Failure to use oil types, viscosities and quantities recommended by the compressor manufacturer may reduce compressor life and void the compressor warranty.

- Do not mix polyolester (POE) and mineral-based oils.
- Do not mix oils of different viscosities.
- Consult Vertiv technical support or the compressor manufacturer if questions arise.

8.5.2 Rotalock Valve

WARNING! Risk of explosive discharge of high-pressure refrigerant. Can cause serious injury. Neutral and service ports on the rotalock value do not have a value core. Front-seat the service values and relieve pressure from the compressor before loosening a part or a component attached to the service value. Follow local codes to properly reclaim refrigerant.

- The Neutral port remains open to the compressor side in all positions of the valve stem, **Figure 8.4** below. A high-pressure cut-out switch or low-pressure switch/transducer will be connected to this port.
- The Service port is closed to the system when valve stem is back-seated, **Figure 8.4** below. It is open to the system as soon as the valve is adjusted away from the back-seated position.

Figure 8.4 Rotalock valve



ltem	Description	Item	Description
1	Service port (gauge)	4	Compressor side of valve
2	Front seat	5	Neutral port
3	Back seat	6	System side of valve



8.5.3 Replacement Compressors

Replacement compressors are available through your Vertiv sales office. If the unit is under warranty, the replacement compressor must be obtained from and the original compressor returned to your local Vertiv sales office. Compressors are shipped in reusable packaging, and the original compressor should be returned in the same packaging.

8.5.4 Compressor Motor Burnout

If a burnout has occurred, a full system clean-out is required. If not cleaned, compressor and system problems will continue.

Consult the factory for compressor maintenance. Do not attempt to remove the compressor without first contacting Vertiv support at 1-800-543-2778.

8.5.5 Unloading Solenoid(s) on a Digital-scroll Compressor

When replacing a digital-scroll compressor, the digital solenoid valve and coil must be replaced. The compressor and valve kit are shipped separately. The valve kit must be field-brazed to the top of the compressor in proper orientation and supported with the original factory bracket.

8.5.6 Replacing the Compressor



WARNING! Risk of electric shock. Can cause serious injury or death. The Liebert® iCOM microprocessor does not isolate power from the unit, even in the "Unit Off" mode. Some internal components require and receive power even during the "unit off" mode of the Liebert® iCOM control. Open all local and remote electric power disconnect switches and verify with a voltmeter that power is Off before working on any component of the system.



WARNING! Risk of over-pressurization of the refrigeration system. Can cause explosive discharge of high-pressure refrigerant, loss of refrigerant, environmental pollution, equipment damage, injury, or death. This unit contains fluids and gases under high pressure. Use extreme caution when charging the refrigerant system. Do not pressurize the system higher than the design pressure marked on the unit's nameplate.

NOTE: Release of refrigerant to the atmosphere is harmful to the environment. Refrigerant must be recycled or discarded in accordance with federal, state, and local regulations.

- 1. Attach suction and discharge gauges to access fittings.
- 2. Recover refrigerant using an approved recovery procedure and equipment. Use a filter drier when charging the system with recovered refrigerant.
- 3. Remove marked pressure transducer and discharge pressure switch. Disconnect all electrical connections.
- 4. Remove failed compressor.
- 5. If required, follow compressor manufacturer's suggested clean-out procedures.

- 6. Install replacement compressor and make all connections. Replace unloading solenoid.
- 7. Evacuate, charge and operate per the appropriate procedure per local codes:

NOTICE

Risk of improper component re-installation. Can cause equipment damage.

Identify and mark location of suction pressure transducer and discharge pressure switch. These devices look similar and they must be reinstalled in their original location.

8.6 Evaporator Coil

The DP060 is a single-circuit A-frame coil.

8.7 General Condenser Maintenance

Periodic attention is necessary for continued satisfactory operation of your unit. Restricted air flow through the condenser coil, reduced airflow from non-functioning fans and low refrigerant system charge levels will reduce the operating efficiency of the unit and can result in high condensing temperatures and loss of cooling. In winter, do not permit snow to accumulate around the sides or underneath the condenser coil.

Monthly and semi-annual inspections and maintenance are recommended for proper system operation. Use copies of Preventive Maintenance Checklist on page 61 for each of these inspections.

8.8 Condenser Cleaning

Keeping the outdoor condenser coils clean is an important factor in maintaining peak efficiency, reliability, and long life of the equipment. The unit will operate more efficiently with frequent cleanings. If you delay cleaning until heavy build-up occurs, head-pressure problems with the evaporator units can develop.

8.8.1 When to Clean the Condenser Coil

Normal conditions typically dictate cleaning twice a year, in spring and fall. On-site or area conditions such as cottonwood trees, construction, etc., can increase cleaning frequency. On your standard monthly preventive maintenance schedule, we recommend a visual inspection of the coil to monitor conditions.

8.8.2 What to Use to Clean the Condenser Coil

NOTICE

Risk of improper cleaning agent selection, including non-base paint solvents. Can cause building and equipment damage and loss of refrigerant charge.

Using acid-based or sodium hydroxide-based cleaners can damage the condenser coil and cause a loss of charge. This could cause equipment damage as well as damage to the surrounding structure.

Start with removing dirt, leaves, fibers, etc. with a soft brush or vacuum cleaner fitted with a soft-brush attachment. Do not use a wire brush or scrape the coil with a metal vacuum hose. The best overall condenser coil cleaner is plain water. If the coil is maintained and cleaned at regular intervals, water is sufficient to remove dirt and debris from the fins. Water pressure from a garden hose and sprayer usually works well. If a pressure washer is used, make sure that the equipment is set to a lower pressure setting and that the nozzle is set to the fan spray, not stream. Otherwise, damage to the fins could result. If a cleaner is required, we recommend using a neutral cleaner, neither acidic nor base. Acid-type cleaners can damage the coil fins and surrounding areas. Many sites do not allow the use of acidic cleaners for environmental reasons.

8.8.3 Cleaning the Condenser Coil

The condenser coil is accessible through the cleaning window, which allows you to clean the coil without removing the fans from the unit.

To clean the coil:

- 1. Disconnect the power supply before working on the unit.
- 2. Open the cleaning window(s) on the side of the condenser by loosening the mounting screws.
- Insert a spray nozzle on the end of a suitable extension and apply the water/cleaning solution, working back and forth across the coil face.
 The solution puebes dirt and debris out the better of the soil

The solution pushes dirt and debris out the bottom of the coil.

- If you are using a cleaner along with the spraying process, follow recommended manufacturer instructions and be sure to rinse the coil thoroughly. Any residue left on the coil can act as a magnet to dirt.
- 4. Reinstall the cleaning window(s) and reconnect the power supply to the condenser.
- 5. Coils will possibly retain water after cleaning and rinsing, so manually reverse the fans briefly using condenser controls to speed drying of the coils and prevent a possible high-head-pressure condition when the condenser is put back into service.

NOTE: Spraying the coil from the outside repeatedly can push a majority of the dirt to the inner section of the fins and continue to restrict air flow. Keep in mind you may not have the luxury of shutting the unit(s) down for an extended time. A scheduled shutdown with the operator may be in order.

8.8.4 Cleaning the Condenser Fan

- Clean the EC fan with water only when temperatures are greater than 50°F (10°C)
- Make sure that no water gets into the inside of the motor.
- Do not hold the jet spray directly on the motor openings and seals.
- During cleaning work using a jet spray, no guarantee is assumed regarding corrosion formation/paint adhesion for unpainted/painted fans.

8.9 Replacing the Condenser Fan

WARNING! Arc flash and electric shock hazard. Open all local and remote electric power-supply disconnect switches, verify with a voltmeter that power is Off and wear appropriate, OSHA-approved personal protective equipment (PPE) per NFPA 70E before working within the electric control enclosure. Failure to comply can cause serious injury or death. Customer must provide earth ground to unit, per NEC, CEC and local codes, as applicable. Before proceeding with installation, read all instructions, verify that all the parts are included and check the nameplate to be sure the voltage matches available utility power. The Liebert® controller does not isolate power from the unit, even in the "Unit Off" mode. Some internal components require and receive power even during the "Unit Off" mode of the controller. The factory-supplied disconnect switch is on the exterior of the enclosure. The only way to ensure that there is NO voltage inside the unit is to install and open a remote disconnect switch. Refer to unit electrical schematic. Follow all local codes.

WARNING! Risk of electric shock. Can cause serious injury or death. Open all local and remote electric power supply disconnect switches and verify with a voltmeter that power is off before working within the component electric-connection enclosures. Fan-motor controls can maintain an electric charge for 10 minutes after power is disconnected. Wait 10 minutes after power is verified as off before working within the fan electric control/connection enclosures.

WARNING! Risk of contact with high-speed, rotating fan impeller blades. Can cause injury or death. Open all local and remote electric power-supply disconnect switches, verify with a voltmeter that power is off, and verify that all fan impellers have stopped rotating before working in the unit cabinet.



CAUTION: Risk of contact with hot surfaces. Can cause burn injury. The EC fans and electronics housing are extremely hot during operation. Allow sufficient time for them to cool to a touch-safe temperature before handling. Use extreme caution and wear appropriate, OSHA-approved PPE when replacing or performing maintenance on the EC fans.



CAUTION: Risk of improper moving, lifting and handling. Can cause equipment damage or injury. Only properly trained and qualified personnel should work on this equipment. Fan modules weigh in excess of weigh in excess of 250 lb (113.4 kg). Use proper lifting techniques and wear appropriate, OSHA-approved PPE to avoid injury and dropping the fan module during removal. Equipment used in handling/lifting, and/or installing the fan assembly must meet OSHA requirements. Use handling/lifting equipment rated for the weight of the fan assembly. Use ladders rated for the weight of the fan assembly and technicians if used during installation. Refer to handling/lifting, and/or installation equipment operating manual for manufacturer's safety requirements and operating procedures.

NOTE: If at any time a parameter is entered and the condenser display does not show 888 or if the display shows Err, re-enter the parameter. If the display still shows Err after ENT is pressed, power cycle the control board by unplugging P24, waiting 15 seconds and plugging P24 back in. Contact the factory if the parameter still displays Err after ENT is pressed.

To replace the fan:

- 1. Turn Off power to the unit using the disconnect.
- 2. Use a voltmeter verify that voltage is no longer present at the unit. Wait a minimum of 10 minutes to allow the EC fan capacitors to discharge before proceeding.
- 3. Remove the fan cover, disconnect electrical connections internal to the EC fan and remove the cable glands from the EC fan to be replaced (see Figure 8.5 on the next page, and Figure 8.6 on page 49.





ltem	Description
1	GND
2	Edge of cable's outer jacket should only extend far enough into the enclosure to make the electrical connections.
3	Not used on last fan.
4	Communication-cable connection to the next fan. Not used on last fan.
5	Communication-cable connection from the previous fan or electrical box.



Figure 8.6 Internal wiring of EBM fan in Condenser



ltem	Description
1	Wiring terminal detail.
2	Not used on last fan.
3	Must be cable-tied together away from high-voltage terminals
4	Edge of out cable jacket should only extend far enough into enclosure to be able to make the electrical connections.
5	GND
6	Communication cable connected to the next fan (not used on the last fan).
7	Communication cable from the previous fan or from the electric box.

- 4. Remove hardware that attaches the EC fan to the condenser.
- 5. Use lifting equipment or an adequate number of personnel to remove the EC fan from the condenser.

NOTE: A spreader bar may be required for the lifting equipment if only one technician is performing the fan replacement.

- 6. Install a spreader bar over the new EC fan if only one technician is performing the fan replacement.
- 7. Verify that the wire harness on the new EC fan is secured out of the way before lifting the fan.
- 8. Verify that the lifting cable/chains are not in contact with fan blades before lifting the new fan into place on the condenser.
- 9. Install the new fan in the condenser and connect the mounting hardware.
- 10. Verify that the fan blades rotate freely when installed in unit.

- 11. Install the new cable glands included with the new EC Fan. Torque for the cable glands is:
 - 630-mm and 710-mm fans: 19.5 to 24.75 in-lb (2.2 to 2.8 Nm)
 - 800-mm fans: 32.75 to 38 in-lb (3.7 to 4.3Nm)

Dispose of the old cable glands once the new glands are installed.

- 12. Add a compression nut to the wire—Do not tighten the nut.
- 13. Reconnect the wiring to the proper terminals and verify that the run jumper is in place. See **Figure 8.5** on page 48, and **Figure 8.6** on the previous page, for wiring details.
 - The torque for the electrical terminals is 11.5 in-lb (1.3 Nm). Tighten the compression nut to a torque of 22 in-lb (2.5 Nm).
- 14. With the PCB powered, the board display should read *FOO*.
- 15. Press the **ESC** button.
- 16. Press the **UP**-arrow button once:
 - If *P* - is displayed, perform step 17.
 - if *P* - is not displayed, perform steps 18 through 46.
- 17. If *P* - is displayed, press the **ENT** button to enter the P- Menu.

The P-- Menu allows compact set-up/preparation of the condenser in the factory or in the field. Use the functions described in **Table 8.3** on the facing page, to establish a default control configuration for the board.

NOTE: The complete list of P--, C--, and F-- parameters is located inside the lid of the electrical-box panel.



ltem ID	Meaning	Default	Notes
P01	Enter Preparation Mode	0	Setting this value to '1' enables preparation mode. All other 'P—'menu items are disabled until this value is '1'. Note that control operations may be affected during preparation mode, therefore the cooling unit should be off. Setting this value back to '0' creates new default values based upon selections in this menu. After default values are established, the board exits preparation mode and reboots.
P02	Automatic VSD Configuration	1	This item should only be used to address the VSDs for the unit. The value entered indicates the model of the VSD: 1 – EBM 2 – Ziehl-Abegg 3 – Fans Tech All fans must be the same model to use this parameter. When <i>ENT</i> is pressed, the board will operate and power contactors for the VSDs and assign ModBus addresses. This procedure may take up to 5 minutes to complete.
P03	Refrigerant 2 Type		1 = R22 2 = R407C 3 = R410A
P04	Number of Circuits	1	1 = Single Circuit 2 = Dual Circuit
P05	Liebert® Lee Temp Option	0	0 = No Lee Temp installed 1 = Liebert® Lee-Temp installed
P06	Condenser	1	0 = Small

Table 8.3 P-- menu items and definitions

18. Turn the power On.

- 19. The control board flashes FOO on the display when it has completed its boot cycle.
- 20. Press the **ESC** button.
- 21. Use the UP or DOWN arrow button until C-- displays.
- 22. Press the ENT button.
- 23. Use the UP or DOWN arrow button until CO3 displays
- 24. Press the ENT button.
- 25. Use the UP or DOWN arrow button to select one of three options:

Configuration Code	Fan #	Value
C03	Fan 1	
C04	Fan 2	0 = No Fan 1 = EBM Papst
C05	Fan 3	2 = Ziehl-Abegg
C06	Fan 4	

- 26. Press the **ENT** button.
- 27. If the new value is entered into the control board, the display flashes "888."

28. Press the **ESC** button to display *CO3* .

29. Repeat steps 20 through 27 for the remaining fans' configuration codes, CO4, CO5 and CO6.

30. Unplug all the contactor output plugs except for the fan to be addressed. Plugs are:

- P23 = Fan 1
- P27 = Fan 2
- P28 = Fan 3
- P29 = Fan 4
- 31. Wait 30 seconds.
- 32. Use the UP or DOWN arrow button to select one of the following parameters.

The correct parameter depends on the supplier of the fan that will be addressed.

- COO—EBM Papst fan
- C01—Ziehl-Abegg fan
- 33. Press the ENT button.
- 34. Use the UP or DOWN arrow button to the correct fan address number. Fan 1 should be 1 (fan closest to electric panel end). Fan 2 should be 2, etc.
- 35. Press the ENT button. The display flashes "888 " when the command is accepted.
- 36. Press the ESC button for the parameter to be shown on the display.
- 37. Repeat steps 30 through 36 for the rest of the fans that need to be addressed.
- 38. After the last fan is addressed, unplug the power plug, P24, from the control board, and wait 30 seconds.
- 39. Plug all the contactor output plugs back into the board in their correct positions.
- 40. Plug P24 back into the control board.
- 41. After the control board completes its boot cycle and all the contactors are energized, wait 5 seconds.
- 42. Press the **ESC** button.
- 43. Use the UP or DOWN arrow button until A-- is on the display.
- 44. Press ENT button.
- 45. Use the UP or DOWN arrow button to see if any of the following errors are shown.

115: Unable to communicate with Fan 1.

215: Unable to communicate with Fan 2.

315: Unable to communicate with Fan 3.

415: Unable to communicate with Fan 4.

- If any of these errors appear, check the communication wiring at the problem fan and the fan before it.
- If the wiring is correct and properly wired to the terminal, repeat the fan addressing procedure in steps 30 through 36.

46. If none of the errors listed in step 45 displays, press the **ESC** button.



8.9.1 Verifing the Fan Address

To verify that each fan has a unique address:

- 1. Use the UP or DOWN arrow button until C-- displays.
- 2. Press the ENT button.
- 3. In the Manual/System Control Selection parameter use the UP or DOWN arrow button until C24 displays.
- 4. In the Manual Control configuration parameter, press the ENT button.
- 5. Use the UP or DOWN arrow button to select O.
- 6. Press the ENT button. The reads "888" if the command is accepted.
- 7. Press the ESC button to display C24.
- 8. Use the UP or DOWN arrow button until C34 displays.
- Press ENT button. If Fan 1 is running, the fans speed should display in terms of percentage of full speed. If Fan 1 is not running, 0.00 should display.
- 10. Use the UP or DOWN arrow button to enter 100% speed.
- Press the ENT button. The display reads "888" if the command is accepted.
 - Fan 1 should speed up to 100%, and all the other fans should stay the same speed.
- 12. If Fan 1 is not running or if any of the other fans also speed up to 100%, steps 30 through 36 of Replacing the Condenser Fan on page 46, must be repeated.
- 13. Press the ESC button for the parameter to be shown on the display.
- 14. Repeat steps 3 through 8 for the rest of the fans, if present.
 - C35: for Fan 2.
 - C36: for Fan 3.
 - C37: for Fan 4.

NOTE: All fans should be at 100% speed.

- 15. Use the UP or DOWN arrow button until C24 displays.
- 16. Press the ENT button.
- 17. In the System Control configuration parameter, use the UP or DOWN arrow button to select 1.
- Press the ENT button.
 The display flashes "888" if the command is accepted.
- 19. Press the ESC button to display C24.

All fans should return to a normal speed based on the pressure input and the state of indoor unit's compressor.

Notes on the Premium-efficiency Control Board

- J6 is the CANbus termination jumpers. If the condenser is the last device in the CANbus communication line, the jumper must be placed between Pins 1 and 2 of J6. If the condenser is not the last device in the CANbus communication line, then the jumper on J6 must be placed on Pins 2 and 3. CANbus communication errors may occur if the jumpers are not in the correct positions.
- A jumper must be present at J2. If a jumper is not present, the control board will not boot properly during power startup.

Submenu ID	Maariaa	Defaul	t R410a	Comments
Submenu ID	Meaning	Metric	Imperial	
C00	EBM address		1	
C01	ZIEHL_ABEGG address		1	
C02	FANS_TECH address	1		
C03	EC Fan 1 model ID	(0	Do not change unless properly instructed.
C04	EC Fan 2 model ID	(0	
C05	EC Fan 3 model ID	(0	
C06	EC Fan 4 model ID	(0	
C07	System model ID	(0	"0" = Single, "1" = Dual
C09	System refrigerant type	:	3	"2" = R407c, "3" = R410a
C10	Condenser pressure absolute max 1	28.0 bar	406 psi	R407c - 17-25 bar; 247-362 psi
C11	Condenser pressure absolute max 2	28.0 bar	406 psi	R410a - 25-38 bar; 363-550 psi
C12	Condenser pressure absolute min 1	18.0 bar	261 psi	R407c - 11-17 bar; 160-246 psi
C13	Condenser pressure absolute min 2	18.0 bar	261 psi	R410a - 16-24 bar; 232-347 psi
C14	Condenser pressure PID Kp	1.0	00	
C15	Condenser pressure PID Kip	0.	02	Do not change unless properly instructed.
C16	Condenser pressure PID Kdp	0.	00	
C17	Refrigerant temperature max 1	35°C	95.0°F	Damage 20 / 0°C, 96 10/°F
C18	Refrigerant temperature max 2	35°C	95.0°F	Range 30 - 40°C; 86 - 104°F
C19	Refrigerant temperature min 1	25°C	77.0°F	Range 20 - 30°C, 68 - 86°F
C20	Refrigerant temperature min 2	25°C	77.0°F	Kalige 20 - 50 C, 06 - 60 F
C21	Refrigerant temperature PID Kp	0.36		
C22	Refrigerant temperature PID Kip	162.00		Do not change unless properly instructed.
C23	Refrigerant temperature PID Kdp	1.0	00	

 Table 8.4
 Premium Efficiency Control Board Configuration-parameter List

Submenu ID	Maaring	Default	: R410a	Comments		
Submenu ID	Meaning	Metric	Imperial			
C24	System control state	1		"O" = Manual, "1" = Auto		
C25	Condenser pressure setting point 1	20.0 bar	290 psi	R407c - 12-18 bar; 174-261 psi		
C26	Condenser pressure setting point 2	20.0 bar	290 psi	R410a - 18-26 bar; 261-376 psi		
C27	Lee Temp Option	()	"0" - No Lee Temp installed, "1" - Lee Temp installed		
C28	Minimum Speed with LeeTemp	10)%	Range 8 - 20%		
C32	Refrigerant temp. set point 1	1.67°C	35°F	Range -40 - +40°C;		
C33	Refrigerant temp. set point 2	1.67°C	35°F	-39.9 - +104°F		
C34	EC Fan1 request speed	0	%	Manually sets fan speed (RPM) when C24 is set to "0".		
C35	EC Fan2 request speed	0	%			
C36	EC Fan3 request speed	0	%			
C37	EC Fan4 request speed	0	%			
C38	EC Fan Reverse Request	()	"0" = Off, "1" - On		
C39	EC Fan startup speed offset for pressure mode	0		Offset to the startup speed of the EC Fan in range -10% to 10%		
	C50-C58					
C90	Prefered display units.	1		"O" = Metric (bar, °C) "1" = Imperial(psi, °F)		
C91	C91 Save configuration to USB flash drive. Pressing ENT will execute the function immediately.					
C92	Load configuration from USB flash drive. Pressing ENT will execute the function immediately.					
C98	Clear alarm history.					
C99	C99 Restore Factory Defaults except EC fan control parameters					
Note: Please consult factory before making any changes to the parameter settings. Changing the parameters without proper instructions can lead to poor system performance.						

 Table 8.4
 Premium Efficiency Control Board Configuration-parameter List (continued)



8.10 Replacing the Premium-efficiency Control Board

Use these steps to replace the Premium-efficiency Control Board in the condenser.

WARNING! Arc flash and electric shock hazard. Open all local and remote electric power-supply disconnect switches, verify with a voltmeter that power is Off and wear appropriate, OSHA-approved personal protective equipment (PPE) per NFPA 70E before working within the electric control enclosure. Failure to comply can cause serious injury or death. Customer must provide earth ground to unit, per NEC, CEC and local codes, as applicable. Before proceeding with installation, read all instructions, verify that all the parts are included and check the nameplate to be sure the voltage matches available utility power. The Liebert[®] controller does not isolate power from the unit, even in the "Unit Off" mode. Some internal components require and receive power even during the "Unit Off" mode of the controller. The factory-supplied disconnect switch is on the exterior of the enclosure. The only way to ensure that there is NO voltage inside the unit is to install and open a remote disconnect switch. Refer to unit electrical schematic. Follow all local codes.

8.10.1 Preparing to Replace the Board

- 1. Verify that the following jumpers are installed on the new board (see **Figure 8.7** on the next page):
 - Jumper at J4 and J6 on Pins 2 and 3.
 - Jumper on J2.
 - Jumper on J5 on Pins 1 and 2.
- 2. Locate the latest revision of the HMI parameters label, 303847P1, included with the new control board.

NOTE: In **Figure 8.7** on the next page, J6 is the CANbus termination jumper. J4 is the RS485 service termination jumper. If the condenser is the last device in the CANbus communication line, the jumper must be placed between Pins 1 and 2 of J6. If the condenser is not the last device in the CANbus communication line, the jumpers on J6 must be placed on Pins 2 and 3. If the jumper is not in the correct positions, CANbus communication errors may occur. The jumper on J4 will always be placed between Pins 1 and 2.

NOTE: In **Figure 8.7** on the next page, a jumper must be present at J2. If a jumper is not present, the control board will not boot properly during power startup.



Figure 8.7 Jumper locations on Control Board

ltem	Description
1	J4, RS485 service termination jumper
2	J6, Canbus termination jumper
3 J5	
4	J2



8.10.2 Installing the Replacement Board

WARNING! Arc flash and electric shock hazard. Open all local and remote electric power-supply disconnect switches, verify with a voltmeter that power is Off and wear appropriate, OSHA-approved personal protective equipment (PPE) per NFPA 70E before working within the electric control enclosure. Failure to comply can cause serious injury or death. Customer must provide earth ground to unit, per NEC, CEC and local codes, as applicable. Before proceeding with installation, read all instructions, verify that all the parts are included and check the nameplate to be sure the voltage matches available utility power. The Liebert[®] controller does not isolate power from the unit, even in the "Unit Off" mode. Some internal components require and receive power even during the "Unit Off" mode of the controller. The factory-supplied disconnect switch is on the exterior of the enclosure. The only way to ensure that there is NO voltage inside the unit is to install and open a remote disconnect switch. Refer to unit electrical schematic. Follow all local codes.

- 1. Turn Off the disconnect switch on the condenser enclosure cover.
- 2. Open the control enclosure cover.
- 3. Manually turn On the disconnect switch.

NOTE: Power is On and a shock hazard exists with exposure to hazardous voltage components.

- 4. If the board can still be powered up and has a display, record the parameter settings.
 - To obtain parameters go to the C-- menu and press the UP or DOWN arrow button to read and record the values for CO3-09 and C27.
- 5. Record all of the DIP switch positions for the CANbus DIP switch package. Retain these for setting up the new board.
- 6. Record the positions of the jumpers for J2, J4, J5 and J6 on control board in the unit. Retain these for setting up the new board.
- 7. Disconnect power from the condenser by turning Off the main disconnect switch.
- 8. Use a voltmeter to verify that voltage is no longer present in the unit.
- 9. Remove the plugs and field-installed wires from the old board. Note the polarity for the CANbus wiring going to P49 and P50, if present.
- 10. Mark wires P49-1, P49-3, etc, if they are not already marked.
- 11. Remove the mechanical fasteners holding the control board in place and remove the old control board.
- 12. Install the new control board using the fasteners removed in step 11.
- 13. Reattach the plugs. Refer to the hot-stamps on the wire harnesses that correspond to the correct plug on the board. Verify that the plugs are installed properly.
- 14. Change the CANbus DIP switch positions so they match the control board that was removed. If the condenser is the second condenser on the CANbus communication line, set Position 1 of the CANbus DIP switch from On to Off.
- 15. Change the jumper positions for J2, J4, J5 and J6 to match the control board that was removed. If the condenser is the last device on the CANbus communication line, move the jumper at J6 from Pins 2 and 3 to Pins 1 and 2 (see **Figure 8.7** on the previous page).
- 16. Power up the unit.

- 17. Change the parameters to match the parameters from the control board that was removed if they were obtained from the old board in step 4. See step 18 if the parameters were unavailable.
- 18. If the old board parameters were unavailable, use the new HMI label included in kit to obtain the proper settings. Parameters CO3, CO4, CO5 and CO6 must be programmed with the proper EC fan supplier used on the unit.
- 19. Address the fans (refer to Replacing the Condenser Fan on page 46).
- 20. Compare the HMI label on the unit with the latest revision.
 - If there are differences, clean and dry the surface of the old HMI label; attach the new label on top of the old label, covering the old label with the new one.
- 21. Verify that the control board is reading pressure and temperature.
- 22. Verify that there are no communication alarms with the fans or with the cooling unit the condenser is serving.
- 23. Verify proper fan operation by adjusting the cooling unit that this condenser serves so that it calls for cooling.

8.11 Pumped-refrigerant Economizer (PRE)

Your Liebert® DP060 includes a Liebert® PRE system. Refer to the Installer/User Guide for the economizer, SL-18920, for the maintenance and operation details.



9 PREVENTIVE MAINTENANCE CHECKLIST

Inspection Date			Job Name	
Unit Model #			Unit Serial Number #	
Room Temperature/Humidity	0	%	Ambient Temperature	0

Not all units will have all components. To determine your unit's configuration, compare the Unit Model # above above and the information in the Components and Nomenclature section.

Good maintenance practices are essential to minimizing operation cost and maximizing product life. Read and follow all applicable maintenance checks listed below. At a minimum, these checks should be performed semi-annually. However, maintenance intervals may need to be more frequent based on site-specific conditions. Review the unit user manual and the iCOM user manual (SL-31075) for further information on unit operation. We recommend the use of trained and authorized service personnel, extended service contracts, and factory-certified replacement parts. Contact your local sales representative for more details.

Check all that apply:

Evaporator/Filters

- 1. Check/Replace filters
- 2. Wipe section clean
- 3. Coil clean
- 4. Clean condensate pan
- 5. Check/Test filter-clog switch operation

Blower Section (evaporator fans)

- 1. Mounting bolts tight
- 2. Blower wheels free of debris and spins freely
- 3. Check motor mount
- 4. Check/Test air sail switch
- 5. Motor amp draw
- Compare to nameplate amps

#1 L1 L2 L3

Electrical Panel

- 1. Check fuses
- 2. Check contactors for pitting (Replace if pitted)
- 3. Check/Re-torque wire connections

Controls

- 1. Check/Verify control operation (Sequence)
- 2. Check/Test changeover device(s) (if equipped)

Compressors

- 1. Check oil level
- 2. Check for oil leaks
- 3. Check compressor mounts (bushings)
- 4. Cap tubes (not rubbing)
- 5. Check/Re-torque wire connections (inside compressor box)
- 6. Compressor operation (vibration/noise)
- 7. Check crank-case heater fuses/operation (if equipped)
- 8. Check for refrigerant leaks

9. Suction pressure	Circuit #1
10. Discharge Pressure	Circuit #1
11. Superheat	Circuit #1
12. Low-pressure switch cut out	Circuit #1
13. Low pressure cut in	Circuit #1
14. High pressure cut out	Circuit #1

15. Amp draw

Circuit #1 L1	L2	L3	
---------------	----	----	--

Condenser

- 1. Coil clean
- 2. Fans free of debris
- 3. Fans securely mounted
- 4. Motor bearings in good condition
- 5. Check all refrigerant lines for vibration isolation. Support as necessary
- 6. Check for refrigerant leaks
- 7. Check surge-protection device (if installed) status-indicator lights
- 8. Check/Re-torque wire connections
- 9. Check contactors for pitting (replace if pitted)
- 10. Verify operation sequence/set points
- 11. Charge verification:
 - a. Outdoor Ambient Temperature _____
 - b. Subcooling _____
 - c. Indoor-unit Return-air Temperature _____
 - d. Sight-glass level (if Lee-Temp or pumped refrigerant) _____
- 12. Motor amp draw

#1	L1	L2	L3
#2	L1	L2	L3
#3	L1	L2	L3
#4	L1	L2	L3



Pumped-refrigerant Economizer

- 1. Check for refrigerant leaks
- 2. Check/Re-torque wire connections
- 3. Check contactors for pitting (replace if pitted)
- 4. Verify pump-speed control operation
- 5. Check pump mounting

MAINTENANCE NOTES

Name	
Circulture	
Signature	
Company	

Make photocopies for your records. Compare readings/information to previous maintenance worksheet.



To locate your local Vertiv representative for Vertiv-engineered parts, check https://www.vertivco.com/en-us/support/ or Call 1-800-543-2778.

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APPENDICES

Appendix A: Technical Support and Contacts

A.1 Technical Support/Service in the United States

Vertiv[™] Corporation 24×7 dispatch of technicians for all products. 1-800-543-2378 Liebert® Thermal Management Products 1-800-543-2778 Liebert® Channel Products 1-800-222-5877 Liebert® AC and DC Power Products 1-800-543-2378

A.2 Locations

United States

Vertiv Headquarters 1050 Dearborn Drive Columbus, OH, 43085, USA

Europe

Via Leonardo Da Vinci 8 Zona Industriale Tognana 35028 Piove Di Sacco (PD) Italy

Asia

7/F, Dah Sing Financial Centre 3108 Gloucester Road Wanchai, Hong Kong This page intentionally left blank

Appendix B: Submittal Drawings

The submittal drawings are in the order of document part number (DPN). **Table B.1** below, groups the drawings by topic/application.

Table B.1 Submittal-drawings Contents

Document Number	Title	
Air-flow Diagrams		
DPN004598	Perimeter unit air flow	
DPN004599	Evaporator Ducting Dimensional Data	
Component Locations		
DPN004597	Component Location, Perimeter Unit	
Planning Dimensions		
DPN004600	Cabinet and Anchor Dimensional Data	
DPN004601	Condensate-drain Access and Location	
DPN004756	Installation and Service Clearance for Multiple Units	
DPN004602	Evaporator Compartment Service Area	
Electrical Connections		
DPN004587	Electrical Connections Enclosure, Dual power input	
DPN004732	Electrical Connections Enclosure, Single power input	
DPN004591	Evaporator Electrical Panel component definitions and locations	
iCOM-control Details		
DPN004350	Liebert® iCOM Unit-mounted Display	
DPN000960	Liebert® iCOM Remote temperature and humidity sensor	
DPN003144	Liebert® iCOM Service bracket	
Unit-to-Unit Networking		
DPN004351	Liebert®iCOM Unit-to-unit Network Connections	

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REMOTE TEMPERATURE & HUMIDITY SENSOR



DPN000960 Page :1 /1



LIEBERT iCOM™



PURPOSE: Bracket with display assembly may be hand held for adjustments. Bracket enables hanging the display between service tasks.

STEPS:

- 1) Verify that unit vertical panels are in place.
- 2) Unlatch display from cradle by pinching top tab while holding back of display careful not to drop or let display hang by cables.
- 3) Align studs of bracket with keyholes on back of display.
- 4) Compress bracket and display at stud points together until bracket studs slide into slots of keyholes careful not to pinch cables. There should be a tight fit once bracket is in place.
- 5) Hold display in hand to make adjustments.
- 6) Hang from lower edge of low voltage compartment between service tasks.
- 7) After use, remove and store bracket in tool box (do not store in electric panel).
- 8) Return Liebert iCOM[™] display to cradle/bezel assembly.


LIEBERT iCOM™

PRODUCT INFORMATION UNIT MOUNTED DISPLAY



The Liebert iCOM[™] display is a 7-inch capacitive, color-touchscreen display in an ergonomic, aesthetically pleasing housing. The display and housing will be viewable while the unit accent panels are open or closed. The display can be easily detached to view while the panel is open.

Menu Layout- The menus will be broken out into two main menu screens: User screen and Service screen. The User screen contains the menus to access parameters required for basic unit control and setup. The Service screen is designed for service personal and provides access to advanced control setup features and diagnostic information.

Password Protection- The display will contain two unique passwords to protect against unauthorized changes. An auto hide/show feature allows the user to see applicable information based on the login used. These four-digit passwords may be customized according to User preference.

Parameter Search- The display has search fields for efficient navigation and parameter lookup.



LIEBERT iCOM™

PRODUCT INFORMATION UNIT MOUNTED DISPLAY

Context Sensitive Help- The display will have an onboard help database. The database will provide context sensitive help to assist with setup and navigation of the menus.

Display Setup- The user has the ability to configure the display information based on the specific user's preference. Language, units of measure, screen contrast, home screen layout, back light timer and the hide/show of certain readouts will be configurable through the display.

Additional Readouts- The display has the ability for the user to configure custom widgets on the main screen. Widget options will include items such as fan speed, call for cooling, call for free cooling, maintenance status, call for hot water reheat, call for electric reheat, call for dehumidification, call for humidification, airflow, static pressure, fluid flow rate and cooling capacity.

Status LEDs- The display will provide the user with the unit's operating status using an integrated LED. The LED will indicate if the unit has an active alarm; if the unit has an active alarm that has been acknowledged; or if the unit is on, off, or in a standby status.

Unit Alarms – All unit alarms are annunciated through both audio and visual cues, clearly displayed on the screen, automatically recorded in the event log, and communicated to monitoring plug connections.

Event Log – The display will automatically store the last 400 unit-only events (messages, warnings, and alarms).

Service Contact Information – The display has the ability to store the local service or sales contact information.

Upgradeable – Display and Control Board software upgrades are performed through a USB connection.

Unit-to-Unit (U2U) Communication – Communication via private Ethernet network allows for advanced control functionality (Teamwork modes, sharing sensor data, Standby Rotation, Lead-Lag, and Cascade operation).



LIEBERT iCOM™

PRODUCT INFORMATION UNIT MOUNTED DISPLAY

Parameter Directory- The Liebert iCOM shall provide a directory that lists all parameters in the control. The list shall provide Line ID numbers, parameter labels, and current parameter values.

Timers/Sleep Mode- The menus shall allow various customer settings for turning the unit On or Off.

Sensor Calibration- The menus shall allow unit sensors to be calibrated with external sensors.

Maintenance/Wellness Settings- The menus shall allow reporting of potential component problems before they occur.

Options Setup- The menus shall provide operation settings for the installed components.

Auxiliary Boards- The menus shall allow setup of optional expansion boards.

Various Sensors: The menus shall allow setup and display of optional custom sensors. The control shall include four customer accessible analog inputs for field-supplied sensors. The analog inputs shall accept a 4 to 20mA signal. The user shall be able to change the input to 0 to 5VDC or 0 to 10VDC. The gains for each analog input shall be programmable from the front display. The analog inputs shall be able to be monitored from the front display.

Diagnostics/Service Mode- The Liebert iCOM control shall be provided with self-diagnostics to aid in troubleshooting. The microcontroller board shall be diagnosed and reported as pass/not pass. Control inputs shall be indicated as On or Off at the front display. Control outputs shall be able to be turned On or Off from the front display without using jumpers or a service terminal. Each control output shall be indicated by an LED on a circuit board.



LIEBERT DS, DSE, CW, PDX & PCW

UNIT TO UNIT NETWORK CONNECTIONS





LIEBERT DS, DSE, CW, PDX & PCW

UNIT TO UNIT NETWORK CONNECTIONS



NOTE* For dual-unit network configurations only





ELECTRICAL FIELD CONNECTIONS DP060 UNIT DEFINITIONS AND LOCATIONS DUAL POWER INPUT

STANDARD ELECTRICAL CONNECTIONS

- 1) **HIGH VOLTAGE ENTRANCE** This area will be used for the high voltage fittings. Enclosure is not provided with holes or knockouts, which must be done by the installer in the field. The fittings used must have the proper environmental rating per code.
- LOW VOLTAGE ENTRANCE This area will be used for the low voltage and communication fittings. Enclosure is not provided with holes or knockouts, which must be done by the installer in the field. The fittings used must have the proper environmental rating per code.
- 3) HIGH VOLTAGE WIRE DUCT Wire duct to be used by the installer for high voltage wire routing.
- 4) SOURCE 1 MAIN UNIT POWER CONNECTIONS Terminals are located on top of the locking disconnect switch. See side of disconnect switch for wire range and tightening torque. Three phase service not provided by Liebert. Wire range and tightening torque will vary based on disconnect size. Refer to label on side of disconnect.
- 5) **EARTH GROUND CONNECTION FOR SOURCE 1 MAIN UNIT POWER** Terminal for field supplied Source 1 earth grounding wire. Earth grounding required for Liebert units. 14-2AWG wire range, 275 in-lb wire tightening torque.
- 6) SOURCE 2 MAIN UNIT POWER CONNECTIONS Terminals are located on top of the locking disconnect switch. See side of disconnect switch for wire range and tightening torque. Three phase service not provided by Liebert. Wire range and tightening torque will vary based on disconnect size. Refer to label on side of disconnect.
- 7) **EARTH GROUND CONNECTION FOR SOURCE 2 MAIN UNIT POWER** Terminal for field supplied Source 2 earth grounding wire. Earth grounding required for Liebert units. 14-2AWG wire range, 275 in-lb wire tightening torque.
- 8) **REMOTE SHUTDOWN** Replace existing jumper between terminals 37 & 38 with field supplied normally closed switch having a minimum 75VA, 24VAC rating. Use field supplied Class 1 wiring.
- 9) **CUSTOMER ALARM INPUTS** Terminals for field supplied, normally open contacts, having a minimum 75va, 24vac rating, between terminals 24 & 50, 51, 56. Use field supplied Class 1 wiring. Terminal availability varies by unit options.
- COMMON ALARM On any alarm, normally open dry contact is closed across terminals 75 & 76 for remote indication. 1 AMP, 24VAC max load. Use Class 1 field supplied wiring.
- 11) **REMOTE HUMIDIFIER** On any call for humidification, normally open dry contact is closed across terminals 11 & 12 to signal field supplied remote humidifier. 1 AMP, 24VAC max load. Use Class 1 field supplied wiring.
- 12) FIELD SUPPLIED 120V UTILITY POWER Terminals for the connection of a field supplied 120V 20A utility power to feed the light and service electrical outlet. 22-8AWG wire range, 14.2lb-in tightening torque.
- 13) EARTH GROUNDING CONNECTION FOR FIELD SUPPLIED 120V UTILITY POWER Terminal for field supplied 120V earth grounding wire. Earth grounding required for Liebert units. 14-2/0AWG wire range, 14-8AWG – 75lb-in, 6-4AWG – 110lb-in, 2-1AWG – 150lb-in, 1/0 – 2/0AWG – 180lb-in.

LOW VOLTAGE TERMINAL PACKAGE CONNECTIONS

- 14) **EXTRA REMOTE UNIT SHUTDOWN** Two additional contact pairs available for unit shutdown (labeled as 37B & 38B, 37C & 38C). Replace jumpers with field supplied normally closed switch having a minimum 75VA, 24VAC rating. Use field supplied Class 1 wiring.
- 15) EXTRA COMMON ALARM On any alarm, two additional normally open contacts are closed across terminals 94 & 95 and 96 & 97 for remote indication. 1 AMP, 24VAC max load. Use Class 1 field supplied wiring.
- 16) MAIN FAN AUXILIARY SWITCH On closure of the main fan contactor, normally open dry contact is closed across terminals 84 & 85 for remote indication. 1 AMP, 24VAC max load. Use Class 1 field supplied wiring.
- 17) LIQUITECT SHUTDOWN AND DRY CONTACT On LiquiTect activation, normally open dry contact is closed across terminals 58 & 59 for remote indication (LiquiTect sensor ordered separately). 1 AMP, 24VAC max load. Use Class 1 field supplied wiring.

NOTE: All low voltage terminal connections are spring-cage with a wire range of 28-12AWG. NOTE: Items 11 and 12 may not be present if Unit supplier 120V utility option is selected.



ELECTRICAL FIELD CONNECTIONS DP060 UNIT DEFINITIONS AND LOCATIONS DUAL POWER INPUT

STANDARD COMMUNICATION CONNECTIONS

- 18) **RS485 BMS CONNECTION** Terminal TB3-1 is TX/RX+. Terminal TB3-2 is TX/RX-. Terminal TB3-3 is earth ground. Use shielded cable with 120ohm characteristic impedance. (Supplied by other).
- CANBUS REMOTE SENSOR CONNECTION(P67) Remove the inserted plug from this connector and attach the remote sensor cable to power and communicate with Liebert remote Temperature/humidity sensors. Use shielded cable with 120ohm characteristic impedance. (Supplied by other).
- ETHERNET BMS CONNECTION(P74) RJ-45 connection for connecting to BMS Ethernet network. Use Class 5 shielded cable (Supplied by other).
- ETHERNET UNIT TO UNIT CONNECTION(P64) RJ-45 connection for connecting to other units. Use Class 5 shielded cable (Supplied by other).
- NOTE: All low voltage terminal connections are spring-cage with a wire range of 28-12AWG.

NOTE: All communication cables should be kept separate from high-voltage wiring.

OPTIONAL ELECTRICAL CONNECTIONS

- 22) SMOKE SENSOR ALARM Factory wired dry contacts from smoke sensor are 91-common, 92-Normally Open, and 93-Normally Closed. Supervised contacts, 80 & 81, open on sensor trouble indication. This smoke sensor is not intended to function as, or replace, any room smoke detection system that may be required by local or national codes. 1 AMP, 24VAC max load. Use Class 1 field supplied wiring.
- 23) **CONDENSATE ALARM** On pump high water indication, normally open dry contact is closed across terminals 88 & 89 for remote indication. 1 AMP, 24VAC max load. Use Class 1 field supplied wiring.

NOTE: Terminals for item 22 and 23 are always present. Refer to the order to verify if the options are installed on the unit.

Refer to specification sheet for total unit full load amps, wire size amps, and max overcurrent protection device size.





3/4" (19)



DP060 ENCLOSURE ELECTRICAL LOCATIONS



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DP060 CUSTOMER CONNECTION ELECTRICAL PANEL COMPONENT DEFINITIONS AND LOCATIONS **DUAL POWER INPUT**





DP060 CUSTOMER CONNECTION ELECTRICAL PANEL COMPONENT DEFINITIONS AND LOCATIONS SINGLE POWER INPUT







DP060 CONDENSER AND ECONOPHASE ELECTRICAL PANEL COMPONENT DEFINITIONS AND LOCATIONS





DP060 EVAPORATOR ELECTRICAL PANEL COMPONENT DEFINITIONS AND LOCATIONS





COMPONENT LOCATION DIAGRAM EVAPORATOR COMPARTMENT DP060 TOP INLET/FRONT SUPPLY



Form No.: DPN001040_REV4



AIRFLOW SCHEMATIC DP060 TOP INLET/FRONT SUPPLY



Form No.: DPN001040_REV4



EVAPORATOR DUCTING DIMENSIONAL DATA DP060 TOP INLET/FRONT SUPPLY



Notes:

1. Seal all ducts.



CABINET & ANCHOR DIMENSIONAL DATA DP060 TOP INLET/FRONT SUPPLY



Form No.: DPN001040_REV4

REV: 3 REV DATE: 2/19



CABINET & ANCHOR DIMENSIONAL DATA DP060 TOP INLET/FRONT SUPPLY



Notes:

- Underside of base of unit. Components removed for clarity.
 Mounting requirement details such as brand type, embedment depth, edge spacing, anchor spacing, concrete strength, wall bracing, and special inspection must be outlined and approved by the project Structural Engineer of Record.





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Notes:

LIEBERT DSE

EVAPORATOR COMPARTMENT SERVICE AREA DP060 TOP INLET/FRONT SUPPLY

Evaporator Coil is removed into service area and through either door. Requires 36" (914mm) X 60" (1524mm) clearance outside of door area. 1.



Access Door removed for clarity

Front View of Evaporator Unit Wall & Access Doors removed for clarity

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ELECTRICAL FIELD CONNECTIONS DP060 UNIT DEFINITIONS AND LOCATIONS SINGLE POWER INPUT

STANDARD ELECTRICAL CONNECTIONS

- 1) **HIGH VOLTAGE ENTRANCE** This area will be used for the high voltage fittings. Enclosure is not provided with holes or knockouts, which must be done by the installer in the field. The fittings used must have the proper environmental rating per code.
- LOW VOLTAGE ENTRANCE This area will be used for the low voltage and communication fittings. Enclosure is not provided with holes or knockouts, which must be done by the installer in the field. The fittings used must have the proper environmental rating per code.
- 3) HIGH VOLTAGE WIRE DUCT Wire duct to be used by the installer for high voltage wire routing.
- 4) MAIN UNIT POWER CONNECTIONS Terminals are located on top of the locking disconnect switch. See side of disconnect switch for wire range and tightening torque. Three phase service not provided by Liebert. Wire range and tightening torque will vary based on disconnect size. Refer to label on side of disconnect.
- 5) **EARTH GROUND CONNECTION FOR MAIN UNIT POWER** Terminal for field supplied Source 1 earth grounding wire. Earth grounding required for Liebert units. 14-2AWG wire range, 275 in-lb wire tightening torque.
- 6) **REMOTE SHUTDOWN** Replace existing jumper between terminals 37 & 38 with field supplied normally closed switch having a minimum 75VA, 24VAC rating. Use field supplied Class 1 wiring.
- 7) **CUSTOMER ALARM INPUTS** Terminals for field supplied, normally open contacts, having a minimum 75va, 24vac rating, between terminals 24 & 50, 51, 56. Use field supplied Class 1 wiring. Terminal availability varies by unit options.
- 8) COMMON ALARM On any alarm, normally open dry contact is closed across terminals 75 & 76 for remote indication. 1 AMP, 24VAC max load. Use Class 1 field supplied wiring.
- 9) **REMOTE HUMIDIFIER** On any call for humidification, normally open dry contact is closed across terminals 11 & 12 to signal field supplied remote humidifier. 1 AMP, 24VAC max load. Use Class 1 field supplied wiring.
- 10) **FIELD SUPPLIED 120V UTILITY POWER** Terminals for the connection of a field supplied 120V 20A utility power to feed the light and service electrical outlet. 22-8AWG wire range, 14.2lb-in tightening torque.
- 11) EARTH GROUNDING CONNECTION FOR FIELD SUPPLIED 120V UTILITY POWER Terminal for field supplied 120V earth grounding wire. Earth grounding required for Liebert units. 14-2AWG wire range, 275 in-lb wire tightening torque.

LOW VOLTAGE TERMINAL CONNECTIONS

- 12) **EXTRA REMOTE UNIT SHUTDOWN** Two additional contact pairs available for unit shutdown (labeled as 37B & 38B, 37C & 38C). Replace jumpers with field supplied normally closed switch having a minimum 75VA, 24VAC rating. Use field supplied Class 1 wiring.
- 13) EXTRA COMMON ALARM On any alarm, two additional normally open contacts are closed across terminals 94 & 95 and 96 & 97 for remote indication. 1 AMP, 24VAC max load. Use Class 1 field supplied wiring.
- 14) MAIN FAN AUXILIARY SWITCH On closure of the main fan contactor, normally open dry contact is closed across terminals 84 & 85 for remote indication. 1 AMP, 24VAC max load. Use Class 1 field supplied wiring.
- 15) **LIQUITECT SHUTDOWN AND DRY CONTACT** On LiquiTect activation, normally open dry contact is closed across terminals 58 & 59 for remote indication (LiquiTect sensor ordered separately). 1 AMP, 24VAC max load. Use Class 1 field supplied wiring.

NOTE: All low voltage terminal connections are spring-cage with a wire range of 28-12AWG. NOTE: Items 10 and 11 are not present when the Unit supplied 120V utility option is selected.



ELECTRICAL FIELD CONNECTIONS DP060 UNIT DEFINITIONS AND LOCATIONS SINGLE POWER INPUT

STANDARD COMMUNICATION CONNECTIONS

- 16) **RS485 BMS CONNECTION** Terminal TB3-1 is TX/RX+. Terminal TB3-2 is TX/RX-. Terminal TB3-3 is earth ground. Use shielded cable with 120ohm characteristic impedance. (Supplied by other).
- 17) CANBUS REMOTE SENSOR CONNECTION(P67) Remove the inserted plug from this connector and attach the remote sensor cable to power and communicate with Liebert remote Temperature/humidity sensors. Use shielded cable with 120ohm characteristic impedance. (Supplied by other).
- ETHERNET BMS CONNECTION(P74) RJ-45 connection for connecting to BMS Ethernet network. Use Class 5 shielded cable (Supplied by other).
- 19) ETHERNET UNIT TO UNIT CONNECTION(P64) RJ-45 connection for connecting to other units. Use Class 5 shielded cable (Supplied by other).
- NOTE: All low voltage terminal connections are spring-cage with a wire range of 28-12AWG.
- NOTE: All communication cables should be separated from high-voltage wiring.

OPTIONAL ELECTRICAL CONNECTIONS

- 20) SMOKE SENSOR ALARM Factory wired dry contacts from smoke sensor are 91-common, 92-Normally Open, and 93-Normally Closed. Supervised contacts, 80 & 81, open on sensor trouble indication. This smoke sensor is not intended to function as, or replace, any room smoke detection system that may be required by local or national codes. 1 AMP, 24VAC max load. Use Class 1 field supplied wiring.
- 21) **CONDENSATE ALARM** Terminals are present with condensate pump option. On pump high water indication, normally open dry contact is closed across terminals 88 & 89 for remote indication. 1 AMP, 24VAC max load. Use Class 1 field supplied wiring.

NOTE: All low voltage terminal connections are spring-cage with a wire range of 28-12AWG.

NOTE: Terminals for item 20 and 21 are always present. Refer to the order to verify if the options are present.

Refer to specification sheet for total unit full load amps, wire size amps, and max overcurrent protection device size.



ELECTRICAL FIELD CONNECTIONS DP060 UNIT DEFINITIONS AND LOCATIONS SINGLE POWER INPUT



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INSTALLATION & SERVICE CLEARANCE DATA DP060



Notes:

Required clearance between the end unit and the nearest obstruction. ĺ1.

Evaporator Coil may be removed into service area and through either door.
 See DPN004600 fo additional dimensional information.
 Multiple units can be placed side by side. Two units shown for reference.







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