

Xerox® Phaser® 6022 and
Xerox® WorkCentre® 6027
Letter / A4
Color Printer and
Color Multifunction Printer



Xerox® Phaser® 6022 Color Printer and Xerox® WorkCentre® 6027 Color Multifunction Printer

Convenient, high performance color printing.



Xerox® Phaser® 6022 Color Printer and Xerox® WorkCentre® 6027 Color Multifunction Printer

Workloads are demanding – time is limited. The compact Phaser® 6022 and WorkCentre® 6027 excel in small office environments where high-impact color, speed and ease of use give your team the opportunity to focus on what's important. Your business.

High performance.

- **Plenty of power.** Our powerful 525 MHz processor and generous amount of standard memory handle your daily workload with ease, including pages full of graphics, photos and charts.
- **Superior image quality.** The 1200 x 2400 dpi enhanced image quality delivered by the Hi-Q LED print engine provides high resolution color printing with precise image alignment and fantastic detail.
- **Color your way.** Last minute color adjustments are a snap for both the expert and novice user with powerful, easy to use controls in the Xerox printer driver.
- **Accomplish more and spend less time waiting.** The Phaser 6022 and WorkCentre 6027 feature a print speed of 18 ppm in color and black-and-white and provide color prints in as fast as 13 seconds.

Everyday work made easier.

- **Print from anywhere.** Connect without the need for network cabling with standard built-in Wi-Fi, featuring one touch setup. Simply press the WPS button on the printer, then the WPS button on your Wi-Fi enabled router, and then work and print from anywhere.
- **Connectivity simplified.** With Wi-Fi Direct now mobile phones, tablets, and laptop computers can make a secure connection directly to the printer or multifunction printer even if you don't have an existing wireless network.
- **Streamline processes.** Powerful features simplify tasks for small work teams including the Paper Setup Navigator, taking the guess work out of printing on custom paper sizes and types from plain office paper to envelopes and labels.
- **Apple® AirPrint™.** Stay mobile with built-in support for Apple® AirPrint™. Print emails, photos and important office documents directly from your Apple iPhone or iPad.

Consistently reliable results.

- **Unrivaled print technology.** The proven Hi-Q LED print engine is the same advanced component found in many of our higher-end devices used by graphic designers and artists servicing clients in imaging and the arts.
- **Xerox® EA-Eco Toner.** Developed to provide bright, detailed images, smooth graphics and sharp text with remarkable gloss and clarity – while achieving low fusing temperature to save energy.
- **Print efficiently.** Both the printer and multifunction printer use the same easy-to-replace toner cartridges. No need to purchase, store and replace additional supply items, simplifying operation and supplies management while minimizing time spent changing parts.



High impact. Affordable price. The Xerox® WorkCentre® 6027 gets the work done without a second thought. This compact device combines several office machines into a single, cost-effective color multifunction printer that produces high-profile materials with outstanding quality while consolidating space.

- 1 The large intuitive 4.3 in. color touchscreen user interface makes complicated tasks simple.
- 2 Built-in wireless networking allows the device to be placed anywhere in the office, and you can access the Wi-Fi install wizard directly from the user interface to connect to your wireless network quickly and easily.
- 3 Save time copying and scanning multiple page documents with the 15-sheet Automatic Document Feeder.
- 4 Scanning quickly converts paper into electronic documents that can be saved to a location on your network or sent directly to email recipients, with resolution up to 600 x 600 dpi, in color or greyscale.
- 5 Copy features include ID card copy, lighten/darken, reduce/enlarge, auto background suppression, collation, and many others.
- 6 The front side USB port allows users to print from, or scan to any standard portable USB memory device.
- 7 Packed with the most common fax capabilities at a speed of 33.6 Kbps.
- 8 The optional Xerox® Wireless Print Solutions Adapter seamlessly connects your Xerox® printer or MFP to modern mobile and desktop workflows, regardless of your office environment. For more information, visit www.xerox.com/WPSA.



WorkCentre 6027. Copy. Print. Scan. Fax. Email.

Phaser 6022 Quick Facts

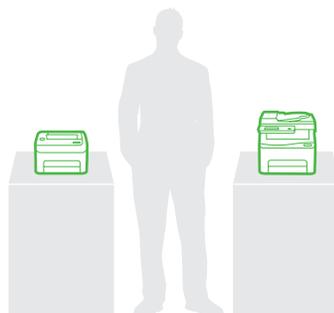
- 1200 x 2400 dpi enhanced image quality
- Robust duty cycle of up to 30,000 pages per month
- PANTONE® Color calibrated solid-color simulations

WxDxH:

15.6 x 15.7 x 9.7 in. / 397 x 398 x 246 mm

Weight:

27.3 lb. / 12.4 kg



WorkCentre 6027 Quick Facts

- Copy at 600 x 600 dpi; Print at 1200 x 2400 dpi enhanced image quality
- PANTONE® Color calibrated solid-color simulations

WxDxH:

16.2 x 17.2 x 15.3 in. / 410 x 439 x 388 mm

Weight:

37.3 lb. / 16.9 kg

Xerox® Phaser® 6022 Color Printer and Xerox® WorkCentre® 6027

Device Specifications		Phaser 6022	WorkCentre 6027
Speed		Up to 18 ppm color / 18 ppm black-and-white	Up to 18 ppm color / 18 ppm black-and-white
Duty Cycle ¹		Up to 30,000 pages / month	
Processor / Memory		525 MHz / 256 MB	525 MHz / 512 MB
Connectivity		10/100Base-TX Ethernet, Wi-Fi b/g/n, Wi-Fi Direct, High speed USB 2.0	
Print and Copy			
Resolution		Print: Up to 1200 x 2400 dpi enhanced image quality	Print: Up to 1200 x 2400 dpi enhanced image quality; Copy: Up to 600 x 600 dpi
First-print-out Time		As fast as 13 seconds color / 12 seconds black-and-white	
First-copy-out Time		NA	As fast as 30 seconds color / 20 seconds black-and-white
Page Description Languages		PostScript 3 compatible, PCL® 5c, 6, PDF Direct	
Print Features		Image Options (Standard, Photos, Presentation, Design, POP), Color Balance Adjust, PANTONE® Color Calibrated Solid-color Simulations, Auto Screening (Standard, Fineness, Gradation), N-up, Custom Page Sizes, Fit to Page, Scaling, Reduce/Enlarge, Draft Mode, Collation, Bidirectional Print Drivers, Job Monitoring	
Mobile Printing		Apple® AirPrint™, Google Cloud Print, Mopria® Print Service Plug-in, optional Xerox® Wireless Print Solutions Adapter (includes Apple AirPrint, Google Cloud Print™ v2.0 and Mopria®. For more information, visit www.xerox.com/WPSA)	
Scan			
Destinations		NA	Scan to Network Computer (SMB/FTP), Scan to Email, WSD, Application (TWAIN USB/Network), WIA (USB/WSD Scan), Mac 10.6 or later (USB/Network/MacICA), USB
Features			200 dpi, 300 dpi, 400 dpi, 600 dpi, 1200 dpi (TWAIN only) resolution, Color, Black-and-white, Greyscale, Image-only PDF/Multi-Page TIFF/Single-page TIFF/JPEG, Xerox® Scan to PC Desktop SE (includes OCR, file conversion to Microsoft® Word®, Excel® and PowerPoint®. For more information, visit www.xerox.com/scan2pcSE)
Fax			
Walk-Up Fax Features ²		NA	33.6 Kbps with MH/MR/MMR/JBIG/1-bit compression, Auto redial, Auto reduction, Address book (Up to 99 address entries), Group faxing, Delay send, Cover page, Secure fax receive, Junk Fax Filter, Fax forward (fax/email/server via SMB/FTP)
Security			
Standard		Secure HTTPS (SSL/TLS), Secure IPP, SSL, IP Filtering, IPv6, SNMP v3, IPsec, WEP(64/128 bit), WPA2-PSK (AES), and WPA/WPA2-PSK (Mixed Mode)	Secure HTTPS (SSL/TLS), Secure IPP, SSL, IP Filtering, IPv6, SNMP v3, IPsec, WEP(64/128 bit), WPA2-PSK (AES), and WPA/WPA2-PSK (Mixed Mode), Network Address Book Authentication (LDAP, Windows Kerberos)
Paper Input			
Standard		NA	Automatic Document Feeder (ADF): 15 sheets; Custom sizes: 5.8 x 8.3 in. to 8.5 x 14 in. / 148 x 210 mm to 216 x 356 mm
		Main Tray: Up to 150 sheets; Custom sizes: 3 x 5 in. to 8.5 x 14 in. / 76 x 127 mm to 216 x 356 mm	
Paper Output			
		100 sheets	
Warranty			
		One-year quick-exchange, earn free service coverage with Xerox eConcierge®, Xerox Total Satisfaction Guarantee.	One-year onsite warranty, earn free service coverage with Xerox eConcierge®, Xerox Total Satisfaction Guarantee.

¹ Maximum volume capacity expected in any one month. Not expected to be sustained on a regular basis; ² Requires analog phone line.

Device Management

Xerox® CentreWare® Internet Services, Xerox® Device Manager, Xerox® PrintingScout® Software, Apple® Bonjour

Print Drivers

Microsoft® Windows® 7, 8, 8.1, XP®, 2003 Server, 2008 Server, 2012 Server, Vista; Mac OS® 10.5 and above; Red Hat® Enterprise 4, 5; Fedora® Core 15-17; SUSE® 11, 12, Ubuntu®

Font Capability

81 PostScript fonts; 81 PCL fonts

Media Handling

Automatic Document Feeder: 16-28 lb. bond / 60-105 gsm; Main Tray: 16 lb. bond to 60 lb. cover / 60 to 163 gsm

Media Types

Plain, Bond, Lightweight Cardstock, Lightweight Glossy Card Stock, Envelopes, Labels, Recycled, Plain-Reloaded, Bond-Reloaded, Lightweight Card Stock Reloaded, Lightweight Glossy Card Stock Reloaded, Recycled-Reloaded

Operating Environment

Temperature: 50° to 90°F / 10° to 32°C; Humidity: 10% to 85%; Sound Pressure: Printing: 49.1 dB(A) or less, Standby: 21.9 dB(A) or less; Warm-up time (from power save): less than 35 seconds

Electrical

Power: 110-127 VAC, 50/60 Hz, 7A or 220-240 VAC, 50/60 Hz, 5A; Phaser 6022: Continuous Printing (average): 340 watts; Standby Mode: 45 watts or less; Low Power Mode: 10 watts or less; Sleep Mode: 3.5 watts or less; WorkCentre 6027: Continuous Printing (average): 330 watts; Standby Mode: 45 watts or less; Low Power Mode: 10 watts or less; Sleep Mode: 3.5 watts or less

Dimensions (W x D x H)

Phaser 6022: 15.6 x 15.7 x 9.7 in. / 397 x 398 x 246 mm; Weight: 27.3 lb. / 12.4 kg; WorkCentre 6027: 16.2 x 17.2 x 15.3 in. / 410 x 439 x 388 mm; Weight: 37.3 lb. / 16.9 kg

Certifications

FCC Part 15, Class B, FCC Part 68, CE Mark applicable to Directives 2006/95/EC, 2004/108/EC and 1999/5/EC, UL 60950-1/CSA 60950-1-07, 2nd Edition, EAC/NOM, RoHS Directive 2011/65/EU, WEEE Directive 2012/19/EU, Pantone, ENERGY STAR® qualified, Mopria® certified.

To view the latest list of certifications, go to

www.xerox.com/OfficeCertifications.

What Comes in the Box

- Phaser 6022 Color Printer or WorkCentre 6027 Color Multifunction Printer
- Toner Cartridge (500 page capacity**)
- Quick Installation Guide, Quick Use Guide, Software and Documentation Disc
- Power Cable
- USB Cable
- Fax Cord (WorkCentre 6027)

Supplies

Toner Cartridges**:

Black: 2,000 std. pages	106R02759
Cyan: 1,000 std. pages	106R02756
Magenta: 1,000 std. pages	106R02757
Yellow: 1,000 std. pages	106R02758

* Windows v3 driver only.

** Average standard pages. Declared Yield in accordance with ISO/IEC 19798. Yield will vary based on image, area coverage and print mode.

For more information, visit us at www.xerox.com/office.

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